



## General Description

TL720D is a small volume angular gyro sensor based on latest MEMS inertial measurement platform , by means of the dynamic attitude algorithm for the angular velocity of gyroscope ,it can output carrier's azimuth angle .The product internal integrated Patent Inertial navigation algorithm, through the model of attitude angle data fusion, reduces the gyro short time drift problem significantly .

This product is specially used for robot car, AVG vehicle azimuth orientation, attitude control and other related applications of the UAV, instead of the traditional robot vehicle magnetic bar guide shortcomings, no need at the site layout of magnetic stripe, is the necessary navigation components for the next generation of robot vehicle automatic tracing and driving.

## Key Features

- Azimuth angle output
- Long life, strong stability
- Compact & light design
- Strong vibration resistance
- Cost-effective
- RS232/RS485 output optional
- Light weight
- All solid state
- DC5V power supply

## Application

- AGV truck
- Platform stability
- Turck-mounted satellite antenna equipment
- Robot
- Car Navigation
- Auto safety system
- 3D virtual reality
- UAV
- Industrial control



### Technical Data

Parameters	TL720D
Mesuring range	Azimuth Angle ( $\pm 180$ )
Acquisition bandwidth (Hz)	>100
Resolution ( $^{\circ}$ )	0.02
Azimuth accuracy ( $^{\circ}/\text{min}$ )	<0.2
Nonlinear	0.3% of FS
Max angle rate ( $^{\circ}/\text{s}$ )	$\geq 150$
Accelerometer range (g)	$\pm 4$
Accelerometer resolution (g)	0.005
Accelerometer accuracy (mg)	10
Starting time (s)	5 (Static)
Input Voltage (V)	5V
Current (mA)	40(5V)
Working Temp. ( $^{\circ}\text{C}$ )	-40 ~ +80
Storage Temp. ( $^{\circ}\text{C}$ )	-40 ~ +85
Vibration (g)	5g~10g
Impact (g)	200g pk, 2ms, $\frac{1}{2}$ sine
Working life	10 years
Output rate	5Hz、15Hz、25Hz、50Hz、100Hz can set
Output signal	RS232 or RS485
MTBF	$\geq 50000$ hours /times
Insulation resistance	$\geq 100$ Megohm
Impact resistance	100g@11ms、3Times/Axis(half sinusoid)
Anti-vibration	10grms、10~1000Hz
Protecting	IP67
Weight	152g(matched standard cable)

### Ordering information

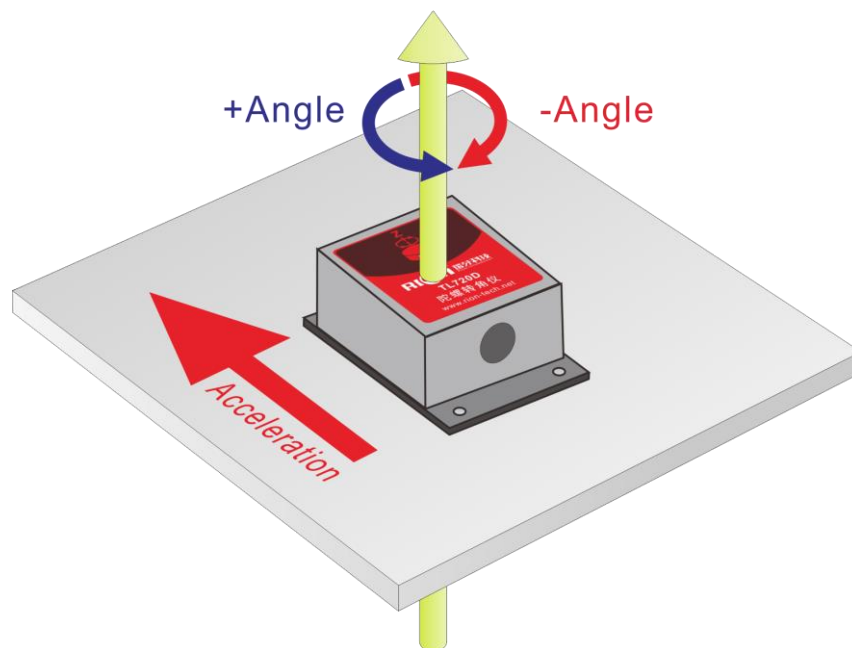
TL720D-232	RS232 output mode(RION protocol)
TL720D-485	RS485 output mode (RION protocol)
TL720D-232-MB	RS232 output mode (MODBUS-RTU protocol)
TL720D-485-MB	RS485 output mode (MODBUS-RTU protocol)

## Electrical Connection

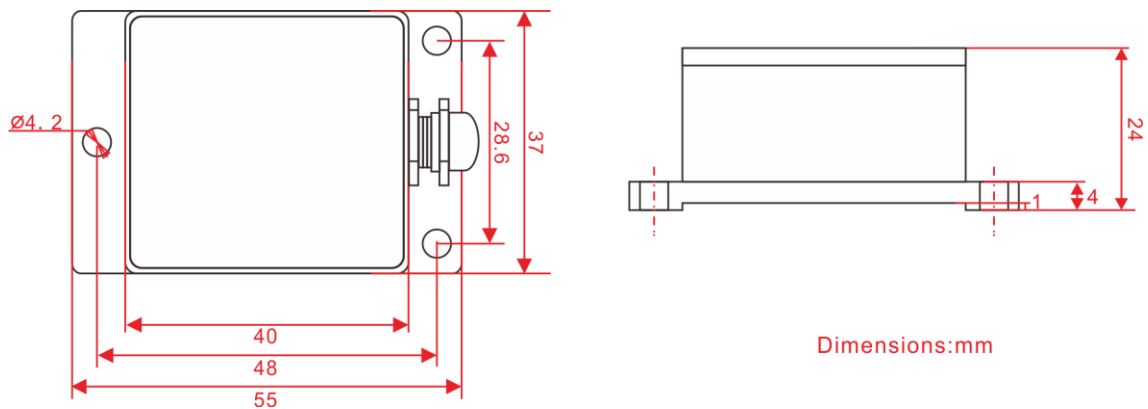
### 1: RS232/RS485 cable wire difination :

Line Color Functions	BLACK	WHITE	GREEN	RED
	GND Power Negative	RS232(RXD) RS485(D+)	RS232(TXD) RS485(D-)	Vcc 9~36V Power Positive

## TL720D Measuring direction

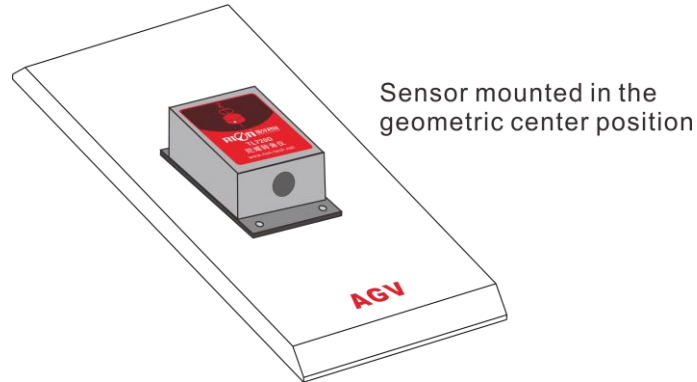


## Dimension



**Notice**

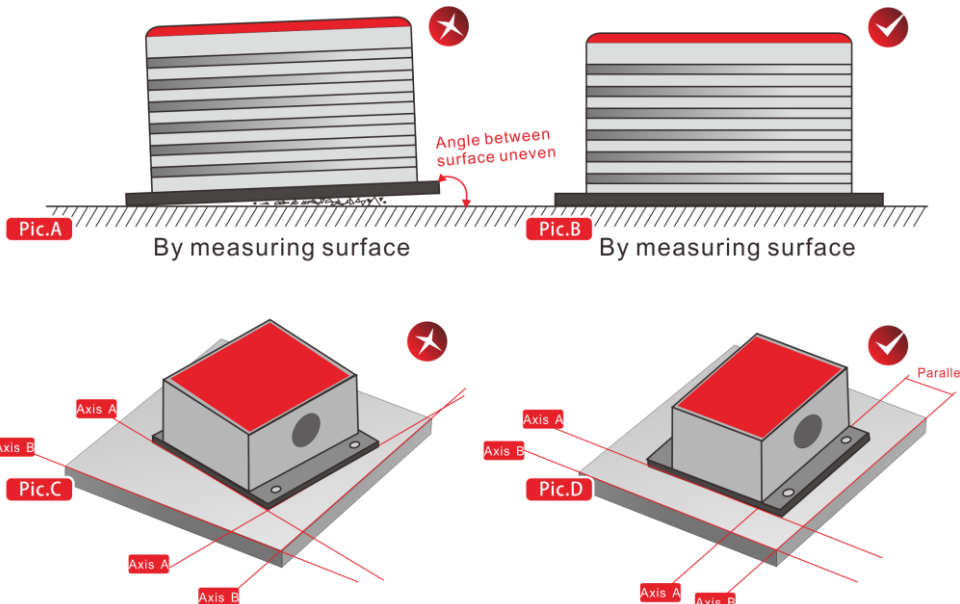
1. The angular gyro sensor should be mounted in the center position of the measured object, in order to reduce the influence of linear acceleration on the measurement accuracy. See below diagram as ref.



2. The installation of the instrument should be kept parallel to the surface of the measured object, and reduce the influence of the dynamic and acceleration on the angle meter. Incorrect installation will lead to measurement errors, with particular attention to "surface" and "line "

1) The mounting surface of the instrument fixing must be close, smooth and stable with the measured surface. If the mounting surface is not smooth, the angle error of angle measurement can be caused easily. See figure Pic.AB

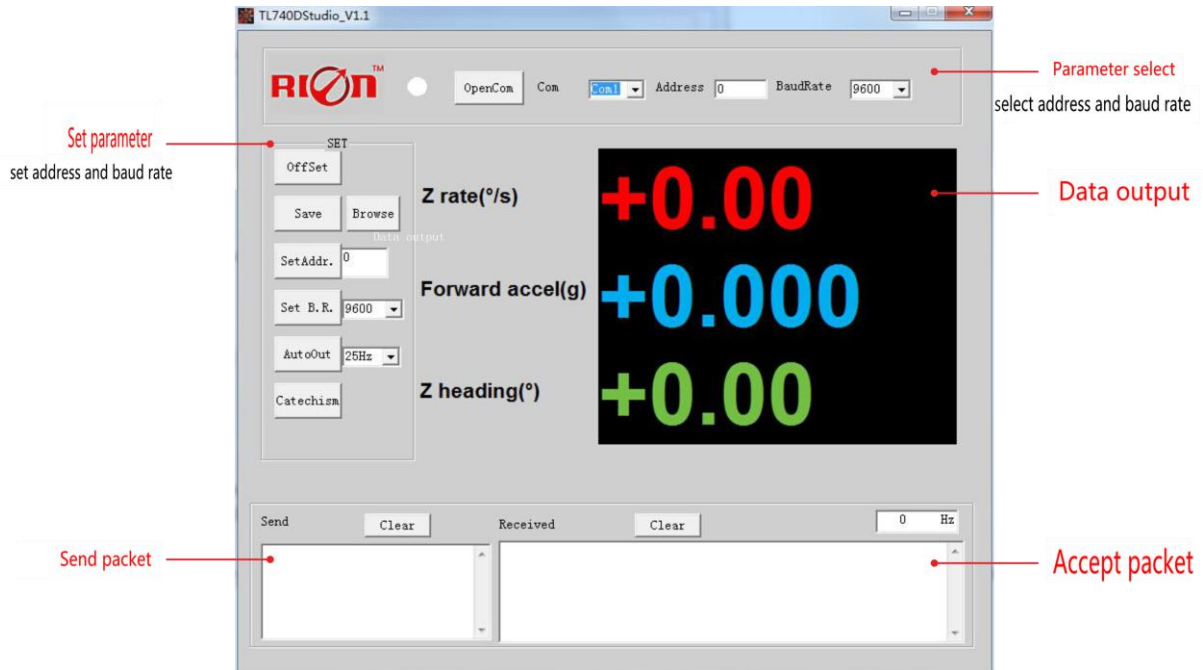
2) The axis of the instrument must be parallel to the axis of measurement, and the two axis should not be included angle as far as possible, see figure Pic.CD



3. Do not shake violently during the use of the product, avoid violent vibration, away from the vibration source (if you can not avoid please install the shock absorber), so as not to affect the product measurement accuracy;

4. Try to avoid a sharp acceleration, arrest, sharp turn angular velocity greater than 300 DEG /s movement during use, so as not to affect the measurement precision of products.

**Product debug software operation interface**



Parameters area :

Open/Close: open and close the COM port;

Com: selects the COM port corresponding to the device;

Address: Input the current address code of the sensor, and the default is 00.

Baud Rate: selects the current baud rate of the sensor, and the factory default is 115200.

Set area

Off Set: gyroscope ZERO

Save: save the data, click this data to save the angle data synchronously, and the file is saved in the C:---COMDATA file by default.

Browse: select the save path

Set Address: set the sensor address code, the right input box to enter the address code, click the Set Addr. button.

Set Baud Rate: set the sensor baud rate, the right in the selection box to select the corresponding baud rate, and then click the Set B.R. button.

Auto Output: switches the sensor to the automatic output mode, and can fill in the different output frequency in the automatic output mode, unit Hz;

Catechism: switches the sensor to the question and answer mode. If we choose the question and answer mode, we must input the sending command in the "Send Command" left down to the input box, please refer to this specification, and you can also fill in the sending frequency in the Send Data, the unit Hz.

## Product Protocol

### 1-1.Data Frame Format :

(8 bits data, 1 bit stop, No check, Default baud rate 115200)

Identifier (1byte)	Date Length (1byte)	Address code (1byte)	Command word (1byte)	Date domain	Check sum (1byte)
68H					

Identifier: Fixed68H

Data length: From data length to check sum (including check sum) length

Address code: Accumulating module address, Default :00

Date domain will be changed according to the content and length of command word

Check sum: Data length, Address code, Command word and data domain sum, No carry.

**Note:** Because of this product at startup need attitude calculation model of internal construction, so start the required time of 20 seconds, and need to maintain the "angle meter" static (no movement), if move the product within 20 seconds process, is re-start time of 20 seconds, after finishing the start process, automatic output data packet, can not output data packet in the start of 20seconds process .

### 1-2.Command analysis

Desc.	Meaning/Example	Description
<b>0X04</b>	<b>Simultaneous reading angle command</b> E.g: <b>68 04 00 04 08</b>	Data domain (0byte) No data domain command
<b>0X84</b>	Sensor automatic output angle E.g: <b>68 0D 00 84 10 50 23 00 23 04 01 80 00 BC</b>	Data domain (9byte) Using BCD code format <b>10 50 23:</b> 3 characters represent the Z axis angular rate= <b>-50.23 (°/s)</b> <b>00 23 04:</b> 3 characters represent the forward acceleration= <b>+2.304 ( g )</b> <b>01 80 00:</b> 3 characters represent the azimuth of the Z axis= <b>+180.00 ( ° )</b> Data Desc.: the first byte data every 3 bytes in the high for the "1" is negative, "0" represent positive. The acceleration is 3 - bit decimal analysis, the azimuth and angular rate are 2 - bit decimal. BC: check sum, the sum of all data Hexadecimal, without the word head 68, if the carry is to take the low bit effective.
<b>0X0C</b>	<b>Setting sensor output mode</b> Auto output mode: The sensor with power on can Automatically output angle , output rate 25HZ(factory default). (Power off with save function) E.g: <b>68 05 00 0C 03 14</b> <b>Set 25HZ output</b>	<b>Data domain</b> 01 5Hz Auto output mode 02 15Hz Auto output mode 03 25Hz Auto output mode 04 35Hz Auto output mode 05 50Hz Auto output mode 06 100Hz Auto output mode

<b>0X8C</b>	<b>Sensor answer reply command</b> E.g: <b>68 05 00 8C 00 91</b>	Data domain (1byte) Data domain in the number means the sensor response results 00 Success FF Failure
<b>0X0B</b>	<b>Setting Communication rate</b> E.g: <b>68 05 00 0B 03 13</b> The command setting is effective after power off then restart ( power off with save function)	Data domain (1byte) Baud rate: default :9600 02 means 9600 03 means 19200 04 means 38400 05 means 115200( factory default )
<b>0X8B</b>	<b>Sensor answer reply command</b> E.g: <b>68 05 00 8B 90</b>	Data domain (1byte) Data domain in the number means the sensor response results 00 Success FF Failure

2-1.MODBUS-RTU Data frame format: (RTU mode, communication parameter: baud rate 9600 BPs, data frame: 1 starting bits, 8 bit data, parity check, 1 stop bit)

**Please read the following items carefully before use:**

1) As the MODBUS protocol stipulates that two data frames should be at least 3.5 byte time, such as 9600 baud rate, the time is  $3.5 \times (1/9600) \times 11 = 0.004s$ . But in order to leave enough allowance, the sensor increases this time to 10ms, so leave at least a 10ms interval between each of the data frames.

The master sends commands ---10ms idle --slave response command --10ms idle -host machine sends command.....

2) MODBUS protocol stipulates the broadcast address ---relevant 0 content s --- the sensor can also accept the content of the broadcast address, but it will not be answered. So the broadcast address 0 can be used as the following use only for reference.

1. The address of all the model inclinometer sensors mounted on the BUS is set to a certain address.

2. Azimuth of all the model inclinometer sensors mounted on the BUS is ZERO .

3) In order to improve the reliability of the system, set the address command and set up the baud rate, the two commands must be sent two times in a row to be valid. "Two consecutive send" refers to two times sent successfully (the slave reply every time), and the two times replies must be consecutive in two, that the master can not ask into the middle of the other frames, otherwise, the command will be locked until the power off , setting process as below :

Sending the set address command -- waiting for the set of successful commands sent by the slave -- (no other commands can appear), then send the set address command again -- waiting for the set of successful commands from the slave -- the modification is successful.

4) After power supply, the above two sets of commands can only be set once, if you need to set up again, you need to reconnect.

## 2-2. Read angle data :

Modbus Function code 03H

Master query command :		Slave response :			
Sensor add	01H	Sensor add	01H		
Function code	03H	Function code	03H		
Access register first address	00H	Data length 12 bytes	0CH		
	02H	Data word 1 high 8 bits	F3H	Z axis angular rate data (azimuth rate)	
Data length 6 bytes	00H	Data word 1 Low 8 bits	49H		
	06H	Data word 2 high 8 bits	02H		
CRCLH	6408H	Data word 2 Low 8 bits	00H	Y axis acceleration data (forward)	
		Data word 3 high 8 bits	1DH		
		Data word 3 Low 8 bits	4EH		
		Data word 4 high 8 bits	00H		
		Data word 4 Low 8 bits	00H	Z axis azimuth data	
		Data word 5 high 8 bits	02H		
		Data word 5 Low 8 bits	4FH		
		Data word 6 high 8 bits	00H		
		Data word 6 Low 8 bits	00H		
		CRCLH	501CH		

An example of reading the command of measurement data1 :												
Master send				01H	03H	00H	02H	00H	06H	64H	08H	
Slave response												
01H	03H	0CH	F3H	49H	02H	00H	1DH	4EH	00H	00H	02H	4FH
00H	00H	50H	1CH									

**Note:** The data fields from the master reply frame are 50H, 46H, 00H, 00H, 23H, 20H, 00H, 00H.

The Z axis rate data (azimuth rate) is the 1-4 byte of the data domain. Y axis acceleration data (forward) is the 5-8 byte of the data domain, and the Z axis azimuth data is the 9-12 byte of the data domain, and the low byte is in front.

Z axis angular rate data (azimuth rate) of the representation for the point representation, one point corresponding to **0.01°/s**, **0.01x**(- points -offset) is the angular rate. The offset angle rate of **150000**, a total of 150000 points to 300000 points, so 150000 corresponding 0°/s, 151000 corresponding to +10°/s, 149000 corresponding to -10°/s. ..

The representation of the Y axis acceleration data (forward) is the point number representation, a point corresponding to the **0.001g**, and **0.001x** (point number-- offset) is the acceleration. The acceleration offset is **20000**, and the total number of points is 40000 points, so 20000 corresponds to 0g, 20100 corresponds to +0.100g, and 19900 corresponds to -0.100g.



Z axis azimuth data representation method is point representation, a point corresponding to  $0.01^\circ$ ,  $0.01 \times (\text{points} - \text{offset})$  for azimuth. Offset azimuth angle of 18000, a total of 18000 points to 36000 points, so 18000 corresponding  $0^\circ/s$ , 19000 corresponding to  $+10^\circ$ , 17000 corresponding to  $-10^\circ/s$  ..

Take the above data frame as an example: the process of data conversion is as follows:

1) Get the current angle of points. Note that the low byte in front, Z angle rate data is 249F3H, the Y axis acceleration data (forward) is 4E1DH, and the Z axis azimuth data is 4F02H.

2) Conversion to decimal, Z axis angular rate: 249F3H  $\rightarrow$  150003, Y axis acceleration: 4E1DH  $\rightarrow$  19997, Z axis azimuth: 4F02H  $\rightarrow$  20226. .

3) minus offset, Z axis angular rate:  $(150003 - 150000) \times 0.01 = 0.03^\circ/s$ ; Y axis acceleration data:  $(19997 - 20000) \times 0.001 = -0.003g$ ; Z axis azimuth data:  $(20226 - 18000) \times 0.01 = 22.26^\circ$

4) Get the final result, Z axis angular rate:  $0.03^\circ/s$ ; Y axis acceleration data:  $-0.003g$  data; Z axis angle:  $22.26^\circ$ .

## 2-3.: Setting sensor azimuth ZERO

Modbus function code 06H

Set Relative/Absolute ZERO Command :		Slave response :	
Sensor add	01H	Sensor add	01H
Function code	06H	Function code	06H
Access register first address	00H	Register address	00H
	10H		10H
If the word is nonzero, it is zero azimuth	00 H	If the word is nonzero, it is zero azimuth	00H
	FFH		FFH
CRC	C84FH	CRC	C84FH

Set ZERO command example :											
Master send				01 H	06 H	00 H	10 H	00 H	FFH	C8H	4FH
Slave response											
01 H	06 H	00 H	10 H	00 H	FFH	C8 H	4FH				

Note: 0010 is a register address, and 00FFH is written to this register. (as the above example, written in 00FFH), the current azimuth is cleared to zero. The last two bytes are CRC check sums

**2-4. Set sensor address :**

Set sensor address code command :		Slave response :	
Sensor add	01H	Sensor add	01H
Function code	06H	Function code	06H
Address	00H	Register address	00H
	11H		11H
Sensor new address 04H	00 H	Sensor new address	00H
	04H		04H
CRC	D80C	CRC	D80C

**Commands must be sent two times continuously to be valid**

Set sensor address command example :											
Master send				01 H	06 H	00 H	11 H	00 H	04H	D8H	0CH
Slave response											
01 H	06 H	00 H	11 H	00 H	04H	D8 H	0CH				

Note: 0011H is a register address, which controls the address of the sensor. In the above example, the address of the sensor is changed to 0004H, and the last two bytes is CRC check sum.

**2-5. Set sensor baudrate command : (default 9600bps)**

Set sensor address code command :		Slave response :	
Sensor add	01H	Sensor add	01H
Function code	06H	Function code	06H
Address	00H	Register address	00H
	12H		12H
Sensor baudrate	00 H	Sensor baudrate	00H
	A2		A2
CRC	A876	CRC	A876

XX : A1H:9600    A2H:19200    A3H:38400    A4H:115200

**Commands must be sent two times continuously to be valid**

Set sensor address command example :											
Master send				01 H	06 H	00 H	12 H	00 H	A2H	A8H	76H
Slave response											
01 H	06 H	00 H	12 H	00 H	A2H	A8 H	76H				

Note: 0012H is a register address, which controls the baud rate of the sensor. In the

above example, the baud rate of the sensor is set to 19200, and the last two bytes is CRC check sum.

**2-6.Set sensor auto output : (factory default is 0HZ, query mode )**

Set sensor address code command :		Slave response :	
Sensor add	01H	Sensor add	01H
Function code	06H	Function code	06H
Address	00H	Register address	00H
	13H		13H
Sensor output frequency	00 H	Sensor baudrate	00H
	00H		00
CRC	780FH	CRC	780FH

- XX: 00: Query mode ;  
 01: 5HZ;  
 02: 15HZ;  
 03: 25HZ;  
 04: 35HZ;  
 05: 50HZ;  
 06: 100HZ

Set sensor address command example :									
Master send		01 H	06 H	00 H	13 H	00 H	00H	78H	0FH
Slave response									
01 H	06 H	00 H	13 H	00 H	00H	78H	0FH		

Set sensor query mode .