

SCALE 2:3		
		CONNECTOR
	PIN	FUNCTION
		FUNCTION DUAL SUPPLY
	1	FUNCTION DUAL SUPPLY +12 TO +18 VDC
	1 2	FUNCTION DUAL SUPPLY +12 TO +18 VDC -12 TO -18 VDC
	1 2 3	FUNCTION DUAL SUPPLY +12 TO +18 VDC -12 TO -18 VDC POWER COMMON
	1 2 3 4	FUNCTION DUAL SUPPLY +12 TO +18 VDC -12 TO -18 VDC POWER COMMON X-AXIS OUTPUT SIGNAL
	1 2 3 4 5	FUNCTION DUAL SUPPLY +12 TO +18 VDC -12 TO -18 VDC POWER COMMON X-AXIS OUTPUT SIGNAL X-AXIS OUTPUT RETURN
	1 2 3 4	FUNCTION DUAL SUPPLY +12 TO +18 VDC -12 TO -18 VDC POWER COMMON X-AXIS OUTPUT SIGNAL X-AXIS OUTPUT RETURN Y-AXIS OUTPUT SIGNAL
	1 2 3 4 5 6	FUNCTION DUAL SUPPLY +12 TO +18 VDC -12 TO -18 VDC POWER COMMON X-AXIS OUTPUT SIGNAL X-AXIS OUTPUT RETURN
	1 2 3 4 5 6 7	FUNCTION DUAL SUPPLY +12 TO +18 VDC -12 TO -18 VDC POWER COMMON X-AXIS OUTPUT SIGNAL X-AXIS OUTPUT RETURN Y-AXIS OUTPUT SIGNAL Y-AXIS OUTPUT RETURN
	1 2 3 4 5 6 7 8	FUNCTION DUAL SUPPLY +12 TO +18 VDC -12 TO -18 VDC POWER COMMON X-AXIS OUTPUT SIGNAL X-AXIS OUTPUT RETURN Y-AXIS OUTPUT RETURN TEMP OUT 3
	1 2 3 4 5 6 7 8 9	FUNCTIONDUAL SUPPLY+12 TO +18 VDC-12 TO -18 VDCPOWER COMMONX-AXIS OUTPUT SIGNALX-AXIS OUTPUT SIGNALX-AXIS OUTPUT RETURNY-AXIS OUTPUT SIGNALY-AXIS OUTPUT RETURNTEMP OUT 3N/C
	1 2 3 4 5 6 7 8 9 10	FUNCTIONDUAL SUPPLY+12 TO +18 VDC-12 TO -18 VDCPOWER COMMONX-AXIS OUTPUT SIGNALX-AXIS OUTPUT SIGNALX-AXIS OUTPUT RETURNY-AXIS OUTPUT SIGNALY-AXIS OUTPUT RETURNTEMP OUT 3N/CN/C
	1 2 3 4 5 6 7 8 9 10 11 11 12 13	FUNCTIONDUAL SUPPLY+12 TO +18 VDC-12 TO -18 VDCPOWER COMMONX-AXIS OUTPUT SIGNALX-AXIS OUTPUT SIGNALX-AXIS OUTPUT RETURNY-AXIS OUTPUT RETURNY-AXIS OUTPUT RETURNTEMP OUT 3N/CN/CN/CN/CN/CN/C
CHESTER, NH DUTEC A&M	1 2 3 4 5 6 7 8 9 10 11 12 13 TT EMICO	FUNCTIONDUAL SUPPLY+12 TO +18 VDC-12 TO -18 VDCPOWER COMMONX-AXIS OUTPUT SIGNALX-AXIS OUTPUT SIGNALX-AXIS OUTPUT RETURNY-AXIS OUTPUT RETURNY-AXIS OUTPUT RETURNTEMP OUT 3N/CN/CN/CN/C
HESTER, NH	1 2 3 4 5 6 7 8 9 10 11 12 13 TI EMICO DF EMICO DF CLCSNETHER DISCLOSED UTHORIZATION SC	FUNCTION DUAL SUPPLY +12 TO +18 VDC -12 TO -18 VDC POWER COMMON X-AXIS OUTPUT SIGNAL X-AXIS OUTPUT RETURN Y-AXIS OUTPUT RETURN Y-AXIS OUTPUT RETURN Y-AXIS OUTPUT RETURN TEMP OUT 3 N/C N/C