





LIPS® P112 GAUGE HEAD POSITION SENSOR

Position feedback for industrial and scientific applications

- Gauge head positioning for industrial and scientific applications
- Non-contacting inductive technology to eliminate wear
- Travel set to customer's requirement
- Compact 19 mm diameter body
- Sealing to IP67

As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek[®] has the expertise to supply a sensor to suit a wide variety of applications.

Our P112 LIPS® (Linear Induction Position Sensor) is an affordable, durable high-accuracy sensor for gauge head positioning in industrial and scientific applications. The P112, like all Positek® sensors, provides a linear output proportional to travel. Each sensor is supplied with the output calibrated to the travel required by the customer, from 5mm to 50mm and with full EMC protection built in.

It is particularly suitable for OEMs seeking good sensor performance for arduous applications such as industrial machinery where cost is important.

Overall performance, repeatability and stability are outstanding over a wide temperature range. The sensor is very robust, the body and plunger being made of stainless steel for long service life and environmental resistance.

The plunger is spring loaded with a domed end. The P112 is easy to install with a long $\frac{1}{2}$ inch UNF mounting thread and is supplied with two lock nuts for positioning. Environmental sealing is to IP67.



SPECIFICATION

Dimensions	
Body diameter	19 mm
Body Length (excluding thread)	
(Axial version)	160.7 mm
(Radial version)	166 mm cable
(Radial version)	169.5 mm connector
Mounting Thread Length	59 mm
For full mechanical details see dra	
Spring Force	1.5 - 4.5 N approx.
Independent Linearity	≤ ± 0.25% FSO @ 20°C
•	≤ ± 0.1% FSO @ 20°C* available upon request

*Sensors with calibrated travel of 10 mm and above.

 $\begin{array}{lll} \textbf{Temperature Coefficients} & < \pm 0.01\%/^{\circ}\text{C Gain \&} \\ < \pm 0.01\%/\text{FS}/^{\circ}\text{C Offset} \\ \textbf{Frequency Response} \\ \textbf{Resolution} & > 10 \text{ kHz} (-3dB) \\ \textbf{Infinite} \\ \textbf{Noise} & < 0.02\% \text{ FSO} \\ \end{array}$

 Environmental Temperature Limits

 Operating
 -40°C to +125°C standard

 Storage
 -40°C to +85°C buffered

 Sealing
 IP67

 Storage
 -40°C to +125°C

 Sealing
 IP67

 EMC Performance
 EN 61000-6-2, EN 61000-6-3

 Vibration
 IEC 68-2-6: 10 g

 Shock
 IEC 68-2-29: 40 g

 MTBF
 350,000 hrs 40°C Gf

Drawing ListP112-11 Sensor Outline
Drawings, in AutoCAD® dwg or dxf format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs - please contact us with your requirements.





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How Positek's PIPS® technology eliminates wear for longer life

Positek's PIPS® technology (Positek Inductive Position Sensor) is a major advance in displacement sensor design. PIPS®-based displacement transducers have the simplicity of a potentiometer with the life of an LVDT/RVDT.

inductive principles with advanced micro-electronic integrated circuit technology. A PIPS $^{\otimes}$ sensor, based on simple inductive coils using Positek's ASIC control technology, directly measures absolute position giving a DC analogue output signal. Because there is no contact between moving electrical components, reliability is high and wear is eliminated for an exceptionally long life.

PIPS® overcomes the drawbacks of LVDT technology - bulky coils, poor length-to-stroke ratio and the need for special magnetic materials. It requires no separate signal conditioning.

Our LIPS® range are linear sensors, while RIPS® are rotary units and TIPS® are for detecting tilt position. Ask us for a full technical explanation of PIPS® technology.

We also offer a range of ATEX-qualified intrinsicallysafe sensors.

TABLE OF OPTIONS

CALIBRATED TRAVEL: Factory set to any length from 0-5mm to 0-

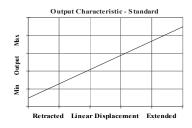
50mm (e.g. 36mm).

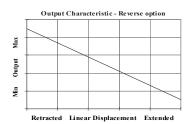
ELECTRICAL INTERFACE OPTIONS

OUTPUT SIGNAL SUPPLY INPUT **OUTPUT LOAD** Standard: 0.5-4.5V dc ratiometric +5V dc nom. $\pm 0.5V$. 5kΩ min. Buffered: 0.5-4.5V dc 0.5-9.5V dc +24V dc nom. + 9-28V. +24V dc nom. + 13-28V. +24V dc nom. + 13-28V. $5k\Omega$ min. $5k\Omega$ min. 300R Max. 4-20mA Supply Current 10mA typical, 20mA max. plus O/P current

CONNECTOR/CABLE OPTIONS

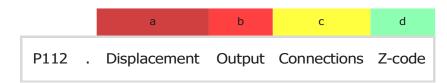
Connector - Hirschmann ELWIKA 4102 Axial, IP67
Connector - Hirschmann ELWIKA 4102 Radial, IP67
Cable with Pg 9 gland Axial, IP67
Cable with boot. Radial, IP67 Cable length >50 cm - please specify length in cm







LIPS® SERIES P112 Gauge Head Position Sensor



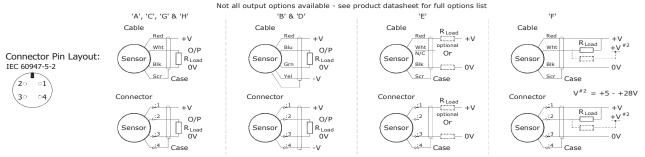
a Displacement (mm)		Value			
Displacement in mm	splacement in mm e.g. 0 - 34 mm				
h Outmut					
	b Output				
Supply V dc V₅ (tolerance)	Output	Code			
+5V (4.5 - 5.5V)	0.5 - 4.5V (ratiometric with supply)	Α			
+24V nom. (13 - 28V)	0.5 - 9.5V	С			
+24V nom. (9 - 28V)	0.5 - 4.5V	G			
+24V nom. (13 - 28V)	4 - 20mA 3 wire Source	Н			
C Connections Cable* or Connector					
Cable Boot - Radial	IP67	Ixx			
Connector - Axial	IP67 M12 IEC 60947-5-2	J			
Connector - Radial IP67 M12 IEC 60947-5-2		K			
Cable Gland - Axial	IP67 Pg9	Lxx			
*Supplied with 50 cm as standard, specify required cable length specified in cm. e.g. L2000 specifies cable gland with 20 metres of cable. Nb: restricted cable pull strength.					
d Z-code		Code			
≤± 0.1% @20°C Independent Linearity displacement between 10mm & 50mm only!					
Connector with cable option 'J' or 'K' with length required in cm i.e. J100 specifies connector with 100cm of cable.					





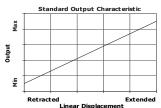
Installation Information LIPS® P112 GAUGE HEAD POSITION SENSOR

Output Option	Output Description:	Supply Voltage: V _s (tolerance)	Load resistance: (include leads for 4 to 20mA O/Ps)
Α	0.5 - 4.5V (ratiometric with supply)	+5V (4.5 - 5.5V)	≥ 5kΩ
С	0.5 - 9.5V	+24V nom. (13 - 28V)	≥ 5kΩ
G	0.5 - 4.5V	+24V nom. (9 - 28V)	≥ 5kΩ
н	4 –20mA	+24V nom. (13 - 28V)	300R MAX



Mechanical Mounting: Via 1/2"x20 UNF mounting thread, adjust sensor position and lock in place using lock nuts provided. Maximum tightening torque: 10Nm.

Output Characteristic: Plunger is extended 3.3 mm from end of body at start of normal travel. The output increases as the plunger extends from the sensor body, the normal travel. calibrated stroke is between 5 mm and 50 mm.



Warning - The M12 IEC 60947 connector may be rotated for purposes of convenient orientation of the connector and cable, however rotating the connector more than one

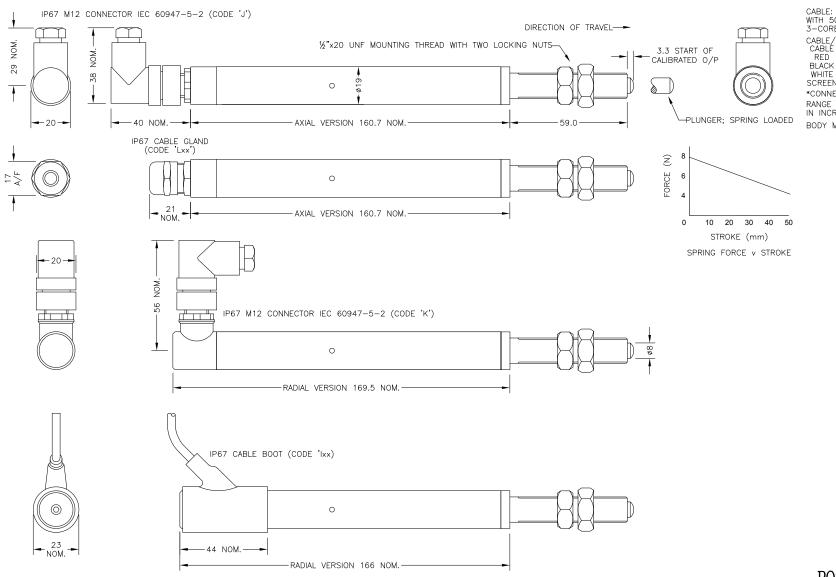
complete revolution is not recommended.

Repeated rotation of the connector will damage the internal wiring!

Incorrect Connection Protection levels:

Not protected – the sensor is **not** protected against either reverse polarity or over-voltage. The risk of damage should be minimal where the supply current is limited to less than 50mA. Supply leads diode protected. Output must not be taken outside 0 to 12V. Supply and output lead diode protected. Do take output negative of 0 volts.

C & G H



Н	OPTION J IP67 CONN.	PDM
J	RANGE WAS 10-50mm RAN1056	RDS
K	RANGE NOTE AMENDED ~ RAN1200	PDM
L	4 TO 20mA ADDED RAN1256	RDS

CE

THE PLUNGER WILL RETRACT FLUSH AND EXTENDS 2mm NOM. AT END OF CALIBRATED TRAVEL.

DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE. CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.

Н	OUTPUT 0.5 TO 4.5V 0.5 TO 9.5V 0.5 TO 4.5V 4 TO 20mA		SUPPLY 5V 24V 24V 24V	STANDARD BUFFERED O/P CURRENT
WITH	: 0.2mm², 0/ 50cm OR REQ RE: JACKET ø4	A SCREEN, PUF UIRED LENGTH Imm	≀ JACKET – IN cm. e.ç	SUPPLIED g. 'L50'
CABLE CABL RED BLAC WHIT	É CONNECTO : :1 K :3	+Ve		

BODY SCREEN *CONNECTORS; MAXIMUM CONDUCTOR CROSS SECTION 0.75mm2 RANGE OF DISPLACEMENT FROM 0-5mm TO 0-50mm e.g.36, IN INCREMENTS OF 1mm.

BODY MATERIAL: STAINLESS STEEL.



H J K	04/05/12 9/11/15 05/09/17	⊕ ∈	CHECKED BY	X ±0.4 X.X ±0.2 X.XX ±0.1 DIMS mm
L	05/09/18	DESCRIPTION		
			S GAUGE HI N SENSOR	EAD
SCA 1:	LE 2.5mm < >	DRAWING NUMBER	P112-11 SHEE	REV L