As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek® has the expertise to supply a sensor to suit a wide variety of applications.

Our X112 LIPS® (Linear Induction Position Sensor) incorporates electronics system EX07 which is ATEX / IECEx approved for use in potentially explosive gas/vapour atmospheres. The X112 is designed for gauge head positioning in industrial and scientific applications and is ideal for OEMs seeking good sensor performance for arduous applications in hazardous areas. The X112, like all Positek® sensors, provides a linear output proportional to travel. Each sensor is supplied with the output calibrated to the travel required by the customer, from 5mm to 50mm and with full EMC protection built in.

Overall performance, repeatability and stability are outstanding over a wide temperature range. The sensor is very robust, the body and plunger being made of stainless steel for long service life and environmental resistance.

The plunger is spring loaded with a domed end. The X112 is easy to install with a long ½ inch UNF mounting thread and is supplied with two lock nuts for positioning. Environmental sealing is to IP67.

**SPECIFICATION**

**Dimensions**
- Body diameter: 19 mm
- Body Length (excluding thread) (Axial version): 160.7 mm
- (Radial version): 166 mm cable
- (Radial version): 169.5 mm connector
- Mounting Thread Length: 59 mm

**Spring Force**
- 1.5 - 4.5 N approx.

**Power Supply**
- +5V dc nom. ± 0.5V, 10mA typ 20mA max
- 0.5-4.5V dc ratiometric, Load: 5kΩ min.

**Output Signal**
- ≤ ± 0.25% FSO @ 20°C
- ≤ ± 0.1% FSO @ 20°C available upon request.

**Temperature Coefficients**
- < ± 0.01%/°C Gain &
- < ± 0.01%/°C Offset
- > 10 kHz (-3dB)

**Resolution**
- Infinite

**Noise**
- < 0.02% FSO

**Intrinsic Safety**
- Ex II 1G

**Ex ia IIC T4 G (Ta= -40°C to 80°C)**
- Approval only applies to the specified ambient temperature range and atmospheric conditions in the range 0.80 to 1.10 Bar, oxygen ≤ 21%

**Sensor Input Parameters**
- (connector option/s) Uc: 11.4V, Ic: 0.20A, Pi: 0.51W.
- (cable option/s) Ci: 1.16µF, Li: 50µH
- (cable option/s) Ci: 1.36µF, Li: 860µH with 1km max. cable

**Environmental Temperature Limits**
- Operating: -40°C to +80°C
- Storage: -40°C to +125°C

**Sealing**
- IP67

**EMC Performance**
- EN 61000-6-2, EN 61000-6-3
- Vibration: IEC 68-2-6: 10 g
- Shock: IEC 68-2-29: 40 g
- MTBF: 350,000 hrs 40°C Gf

**Drawings List**
- X112-11 Sensor Outline

Drawings, in AutoCAD® dwg or dxf format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We’ll be happy to modify any of our designs to suit your needs - please contact us with your requirements.
Intrinsically safe equipment is defined as “equipment which is incapable of releasing sufficient electrical or thermal energy under normal or abnormal conditions to cause ignition of a specific hazardous atmosphere mixture in its most easily ignited concentration.”

ATEX / IECEx approved to;

Ex II 1G
Ex ia IIC T4 Ga (Ta = -40°C to +80°C)

Designates the sensor as belonging to; Group II: suitable for all areas except mining, Category 1 G: can be used in areas with continuous, long or frequent periods of exposure to hazardous gas (Zone 0).

Protection class ia, denotes intrinsically safe for all zones Apparatus group IIC: suitable for II A to IIC explosive gas.

Temperature class T4: maximum surface temperature under fault conditions 135°C.

Ambient temperature range extended to -40°C to +80°C.

It is imperative Positek® intrinsically safe sensors be used in conjunction with a galvanic barrier to meet the requirements of the product certification. The Positek X005 Galvanic Isolation Amplifier is purpose made for Positek IS sensors making it the perfect choice. Refer to the X005 datasheet for product specification and output configuration options.

**Safety Parameters:**

Ui: 11.4V, Ii: 0.20A, Pi: 0.51W

\[ C_i = 1.36\mu F \]  \( L_i = 860\mu H \) (cable option/s)

\[ C_i = 1.16\mu F \]  \( L_i = 50\mu H \) (connector option/s)

*Figures for 1km cable where: \( C_i = 200pF/m \) & \( L_i = 810nH/m \)

Sensors can be installed with a maximum of 1000m of cable. Cable characteristics must not exceed:-

Capacitance: \( \leq 200 \text{ pF/m} \) for max. total of: \( 200 \text{ nF} \)

Inductance: \( \leq 810 \text{ nH/m} \) for max. total of: \( 810 \text{ \mu H} \)

For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

ATEX / IECEx approved sensors suitable for dust (E series) and mining (M series) applications, are also available from Positek.

**TABLE OF OPTIONS**

**CALIBRATED TRAVEL:**
Factory set to any length from 0-5mm to 0-50mm (e.g. 36mm).

**ELECTRICAL INTERFACE OPTIONS**

The Positek® X005 Galvanic Isolation Amplifier is available with the following output options;

Standard: 0.5 - 9.5V or 4 - 20mA.
Reverse: 9.5 - 0.5V or 20 - 4mA.

**CONNECTOR/CABLE OPTIONS**

Connector - Hirschmann ELIWA 4102 Axial or Radial, IP67

Cable† with Pg 9 gland Axial, IP67

Cable† with boot Radial, IP67

†Three core (black jacket) or five core (blue jacket) cable options available.

Cable length > 50 cm – please specify length in cm up to 15000 cm max.

We recommend all customers refer to the 3 or 5-Wire Mode Connection page.

Safety Parameters:

\[ U_i: 11.4V, I_i: 0.20A, P_i: 0.51W \]

\[ C_i = 1.36\mu F \]  \( L_i = 860\mu H \) (cable option/s)

\[ C_i = 1.16\mu F \]  \( L_i = 50\mu H \) (connector option/s)

*Figures for 1km cable where: \( C_i = 200pF/m \) & \( L_i = 810nH/m \)

Sensors can be installed with a maximum of 1000m of cable. Cable characteristics must not exceed:-

Capacitance: \( \leq 200 \text{ pF/m} \) for max. total of: \( 200 \text{ nF} \)

Inductance: \( \leq 810 \text{ nH/m} \) for max. total of: \( 810 \text{ \mu H} \)

For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

ATEX / IECEx approved sensors suitable for dust (E series) and mining (M series) applications, are also available from Positek.
The aim of this document is to help readers who do not understand what is meant by three or five wire modes of connection between the galvanic isolation amplifier and sensor, and the factors behind them. It is by no means an in-depth technical analysis of the subject.

Whether opting for a pre-wired Positek® Intrinsically Safe sensor or one with a connector, choosing the right mode of connection and cable to suit the application requires careful consideration.

Interconnecting cables are not perfect conductors and offer resistance to current flow, the magnitude of resistance depends on conductors resistivity, which changes with temperature, cross sectional area and length. If the voltage were to be measured at both ends of a length of wire it would be found they are different, this is known as volts drop. Volts drop changes with current flow and can be calculated using Ohm’s law, it should be noted that volts drop occurs in both positive and negative conductors. The effects of volts drop can be reduced by increasing the conductors cross sectional area, this does not however eliminate the effects due to temperature variation. There are instances where large cross-section cables are not practical; for example most standard industrial connectors of the type used for sensors have a maximum conductor capacity of 0.75mm², copper prices and ease of installation are other considerations.

This is important because the effects of volts drop can significantly alter the perceived accuracy of the sensor which is ratiometric i.e. the output signal is directly affected by the voltage across the sensor. Changes in temperature will also be seen as gain variation in the sensor output.

**Three wire mode** connections are common and are suitable in most cases with short or moderate cable runs. Applications that do not require a high degree of accuracy but have cable runs, say in excess of 10m, volts drop can be reduced by introducing a terminal box close to the sensor and using a larger cross-section cable for a majority of the cable run. Sensors supplied with three core cable are calibrated with the cable fitted which largely eliminates errors due to conductor resistance at room temperature however, as mentioned above, small gain errors due to temperature fluctuations should be expected.

**Five wire mode** connections have significant benefits as losses in the positive and negative conductors are compensated for by the galvanic isolation amplifier which can ‘sense’ the voltage across the sensor and dynamically adjust the output voltage so that the voltage across the sensor is correct. The effects of cable resistance and associated temperature coefficients are eliminated allowing for smaller conductors than a three wire connection for the same cable run. The amplifier can compensate for up to 150 per conductor with a current flow of 15mA, which is more than adequate for 150m of 0.25 mm² cable, longer lengths will require larger conductors.

**For this reason Positek® recommends five wire connections for cable lengths exceeding 10 metres in 0.25 mm² cable to preserve the full accuracy of the sensor.**

See illustrations below for examples of connecting a sensor to the galvanic isolation amplifier.

<table>
<thead>
<tr>
<th>Cable Length (metres)</th>
<th>Up to 150</th>
<th>150 - 300</th>
<th>300 - 450</th>
<th>450 - 600</th>
<th>600 - 900</th>
<th>900 - 1000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cross Section (mm²)</td>
<td>0.25</td>
<td>0.5</td>
<td>0.75</td>
<td>1.0</td>
<td>1.5</td>
<td>2.0</td>
</tr>
</tbody>
</table>

The table above shows recommended conductor sizes with respect to cable length for both three and five wire connections, based on copper conductors. Three wire connections will introduce a gain reduction of 5% and ±1% temperature dependence of gain over the range -40°C to +80°C for the cable temperature. (i.e. about −150 ppm/°C for the maximum lengths shown and less pro rata for shorter lengths.)

It should be noted that the maximum cable length, as specified in the sensor certification, takes precedence and must not be exceeded.

Positek® sensors are supplied with three core 0.25 mm² cable as standard, however five core 0.25 mm² cable can be supplied on request. The galvanic isolation amplifier is available as:

- G005.*** for ‘G’ and ‘H’ prefix sensors
- X005.*** for ‘E’, ‘M’ and ‘X’ prefix sensors