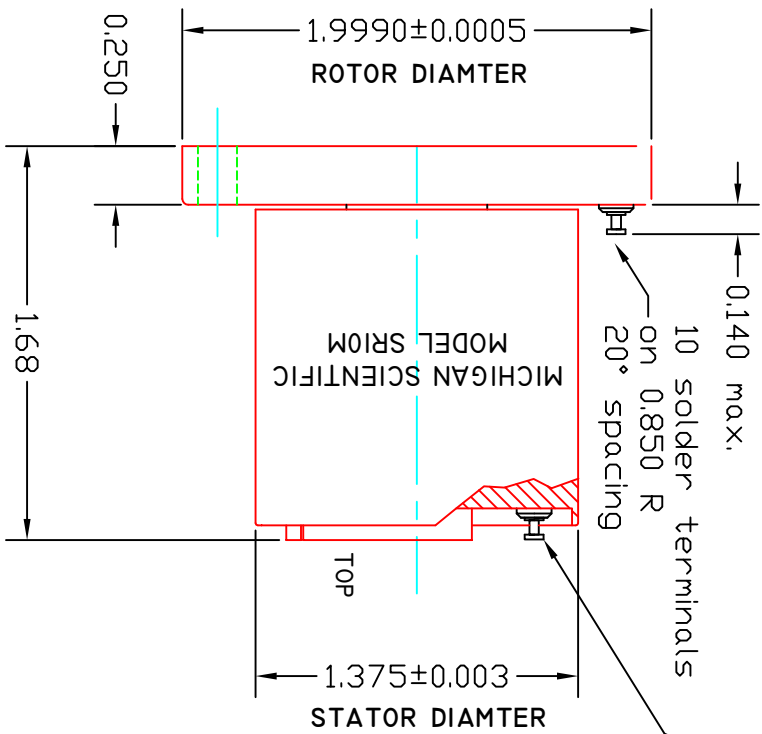
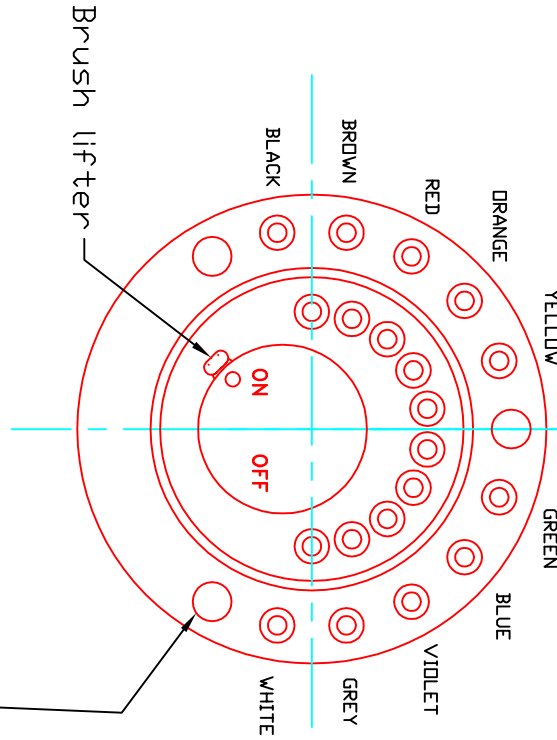


A400421C  
C124004A



Solder terminals  
10 on 0.500 R  
20° spacing



3 holes @ 120°  
1.700 ±.003 B.C.  
8-32 screw clearance  
(0.166 diameter drill)

SR10M slip ring assembly

RING POSITION	COLOR
10	BLACK
9	WHITE
8	GREY
7	VIOLET
6	BLUE
5	GREEN
4	YELLOW
3	ORANGE
2	RED
1	BROWN

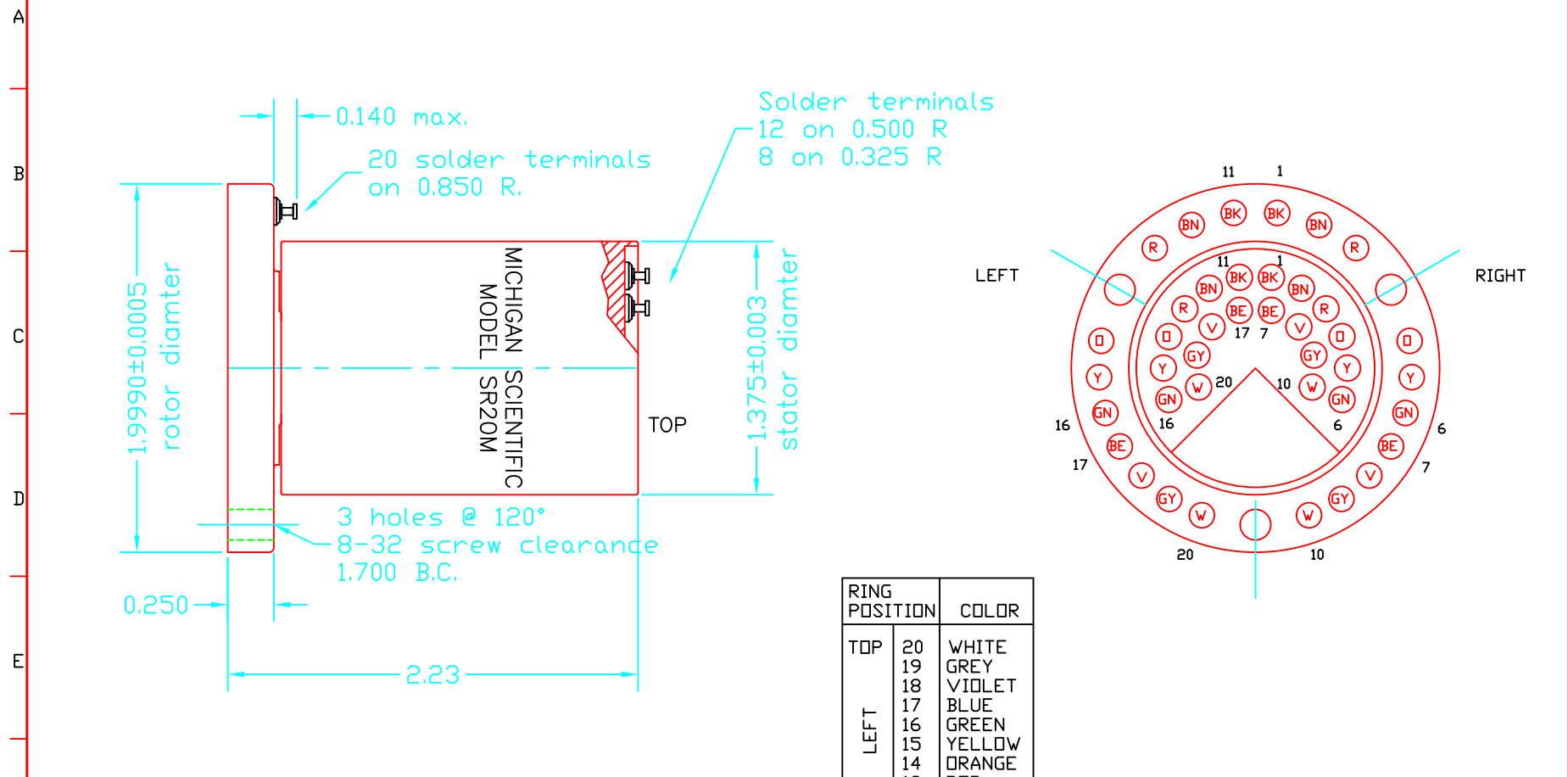
**MICHIGAN SCIENTIFIC CORPORATION**  
08500 ANCE ROAD  
CHARLEVOIX, MI 49720  
PHONE: (231)547-5511 FAX: (231)547-7070

DESIGNED BY: KDL DATE: 6-20-05 SCALE: 1:1  
 DRAWN BY: KDL TITLE: SR10M  
 CHECKED BY: SHT OF SHTS: SIZE  
 FINISH RMS AH

TOLERANCES: .xxxx ±-----  
 .xxx ±-----  
 .xx ±-----  
 ANGLE ±'---'  
 SURFACE FINISH RMS

DRAWING NO.: C124004A MATERIAL:

C171017A



SR20M slip ring assembly

RING POSITION		COLOR
LEFT	20	WHITE
	19	GREY
	18	VIOLET
	17	BLUE
	16	GREEN
	15	YELLOW
	14	ORANGE
	13	RED
	12	BROWN
	11	BLACK
RIGHT	10	WHITE
	9	GREY
	8	VIOLET
	7	BLUE
	6	GREEN
	5	YELLOW
	4	ORANGE
	3	RED
	2	BROWN
	1	BLACK

**MICHIGAN SCIENTIFIC CORPORATION**  
 08500 ANCE ROAD  
 CHARLEVOIX, MI 49720  
 PHONE: (231)547-5511 FAX: (231)547-7070

TOLERANCES .xxxx ±----	DESIGNED BY: KDL	DATE: 4-27-99	SCALE: 1:1
.xxx ±---	DRAWN BY: KDL/PCS	TITLE: SR20M	
.xx ±--	CHECKED BY:	SHT OF SHTS:	SIZE AH
ANGLES ±°--'	MATERIAL:		
SURFACE FINISH ---RMS	DRAWING NO.: C171017A		

1 2 3 4 5 6 7 8 9

A

B

C

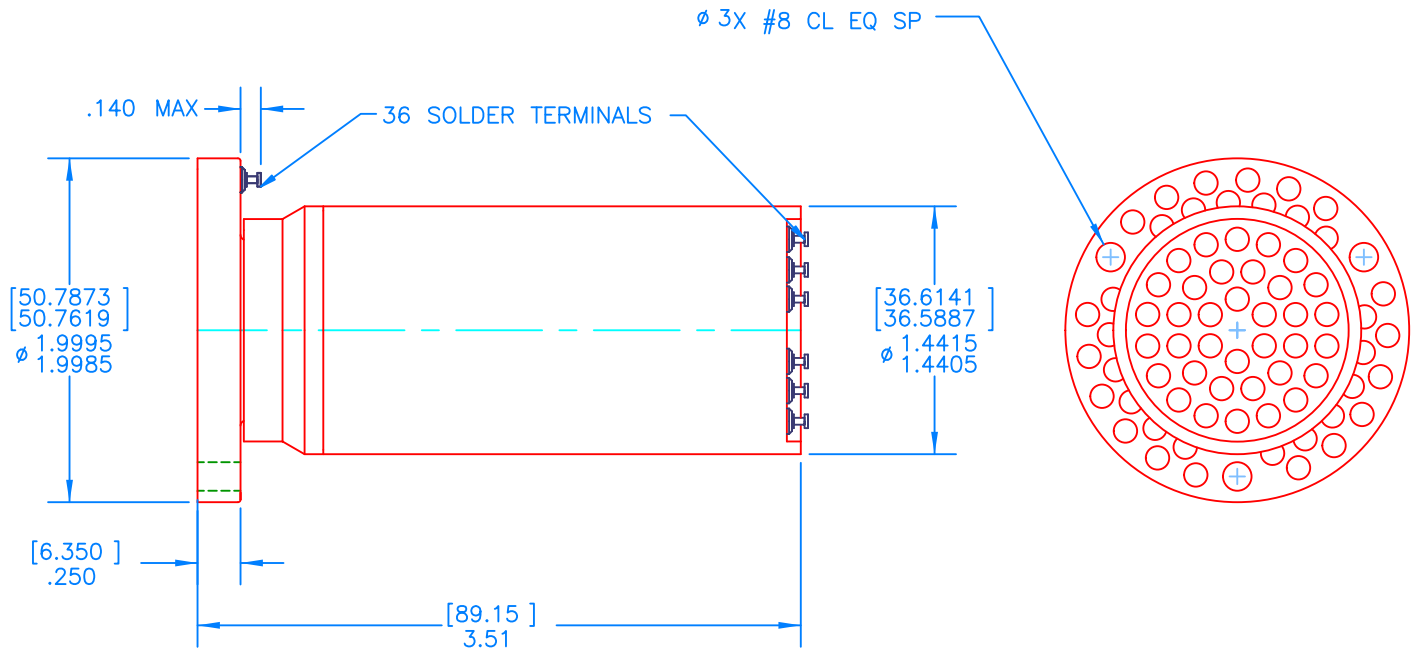
D

E

F

G

C252014



# SR36M SLIP RING ASSEMBLY

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: .XXXX ±.0010 .XXX ±.005 .XX ±.01 FRACTIONAL ± ANGULAR: MACH ± BEND ± WEIGHT MATERIAL FINISH	DATE	NAME	MICHIGAN SCIENTIFIC CORPORATION 8500 ANCE ROAD CHARLEVOIX, MICHIGAN 49720 www.michsci.com	
	DRAWN			PRODUCT LINE:
	CHECKED			CUSTOMER CODE: PROJECT CODE:
	ENG APPR.			DESCRIPTION:
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			SIZE DWG. NO. REV A C252014	
			SHEET 1 OF 1	