

NOTE. ROD-EYE ORIENTATION NOT GUARANTEED

ELECTRICAL OPTIONS/ SPECIFICATIONS
 OUTPUT SUPPLY (NOM)
 'A' 0.5 - 4.5V RATIOMETRIC 5V
 SUPPLY CURRENT 12mA TYP. 20mA MAX.

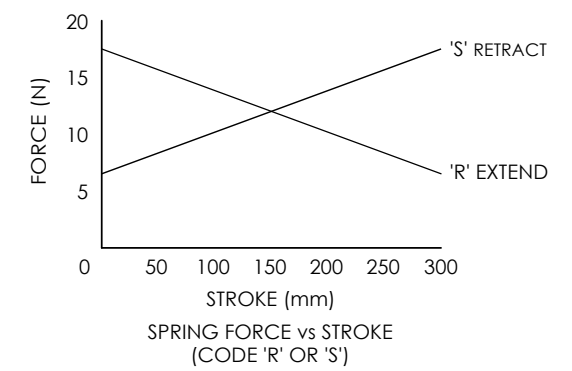
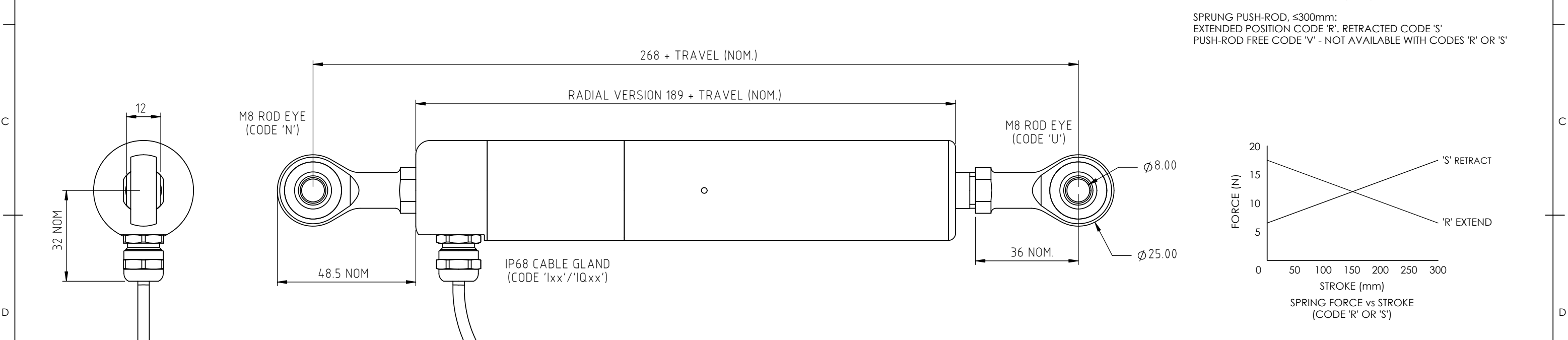
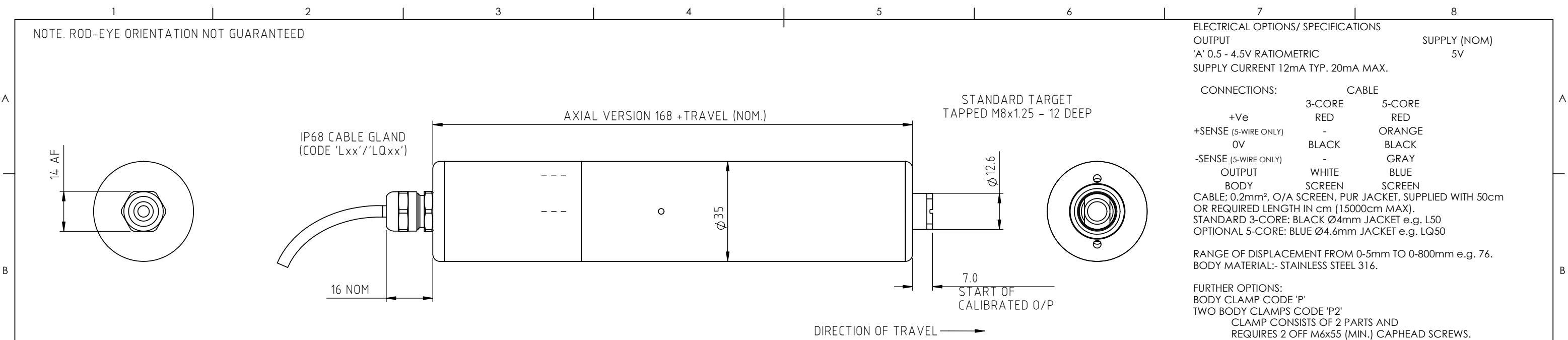
CONNECTIONS:	CABLE	
	3-CORE	5-CORE
+Ve	RED	RED
+SENSE (5-WIRE ONLY)	-	ORANGE
0V	BLACK	BLACK
-SENSE (5-WIRE ONLY)	-	GRAY
OUTPUT	WHITE	BLUE
BODY	SCREEN	SCREEN

CABLE; 0.2mm², O/A SCREEN, PUR JACKET, SUPPLIED WITH 50cm OR REQUIRED LENGTH IN cm (15000cm MAX).
 STANDARD 3-CORE: BLACK Ø4mm JACKET e.g. L50
 OPTIONAL 5-CORE: BLUE Ø4.6mm JACKET e.g. LQ50

RANGE OF DISPLACEMENT FROM 0-5mm TO 0-800mm e.g. 76.
 BODY MATERIAL:- STAINLESS STEEL 316.

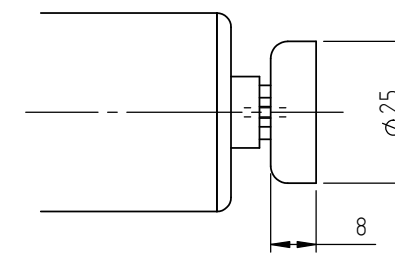
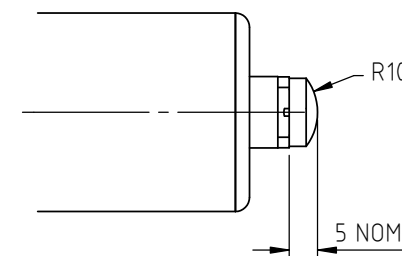
FURTHER OPTIONS:
 BODY CLAMP CODE 'P'
 TWO BODY CLAMPS CODE 'P2'
 CLAMP CONSISTS OF 2 PARTS AND
 REQUIRES 2 OFF M6x55 (MIN.) CAPHEAD SCREWS.

SPRUNG PUSH-ROD, ≤300mm:
 EXTENDED POSITION CODE 'R'. RETRACTED CODE 'S'
 PUSH-ROD FREE CODE 'V' - NOT AVAILABLE WITH CODES 'R' OR 'S'



DOME END (CODE 'T')
 NOTE: WITH CODE 'R'

MAGNETIC TIP
 (CODE 'WA')



NOTE:- READ INSTALLATION SHEET H000-19 FOR FULL INSTRUCTIONS FOR USE.

CSA APPROVED TO
Class I Zone 0
Ex/AEx ia IIC T4 (Ta= -40 to 80°C)
AEx ia D IIIC T93°C (Ta= -40 to 80°C)
Ui 11.4V, Ii 0.2A, Pi 0.51W

APPROVED FOR USE IN CONJUNCTION WITH A GALVANICALLY ISOLATED BARRIER.

NOTE: APPROVAL ONLY APPLIES AT NORMAL ATMOSPHERIC PRESSURE!

MAXIMUM WORKING DEPTH: 100m (328 ft).
 WHERE THE FREE END OF THE CABLE IS TO BE TERMINATED IN A SUBMERGED POSITION, ADEQUATE SEALING MUST BE PROVIDED TO PROTECT CONNECTIONS.

DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE.
 CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON.
 THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.

REV	CHANGE HISTORY	DR'WN	DATE	CHK'D
F	RAN1311MAG TIP OPTION 'WA' ADDED, RAN1425 AMEND MARKINGS	ASC	02/06/2023	ASC

THE PUSH-ROD RETRACTS 4mm NOM. BACK FROM THE START OF CALIBRATED TRAVEL.
 THE PUSH-ROD EXTENDS 8mm NOM. BEYOND THE END OF CALIBRATED TRAVEL.
 SPRUNG OPTIONS:- CODE 'R': 1mm, CODE 'S': 2mm.
 CODE 'V': PUSH-ROD NOT RETAINED.



APPROVED BY RDM	REV F		X ±0.4 X.X ±0.2 X.XX ±0.1 DIMs mm
DESCRIPTION H115 INTRINSICALLY SAFE RUGGED SUBMERSIBLE STAND ALONE LINEAR POSITION SENSOR			
SCALE 3:4	DRAWING NUMBER H115-11		
A3	SHEET 1 OF 1		



H115 RUGGED SUBMERSIBLE STAND-ALONE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

- **Intrinsically safe for Gas and Dust to: Class I, Zone 0 Ex ia / AEx ia**
- **Non-contacting inductive technology to eliminate wear**
- **Travel set to customer's requirement**
- **Compact and self-contained**
- **High durability and reliability**
- **High accuracy and stability**
- **Sealing to IP68 10Bar**



As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek® has the expertise to supply a sensor to suit a wide variety of applications.

Our intrinsically safe incorporates electronics system EX06 which is CSA approved for use in potentially explosive **gas/vapour and dust** atmospheres. The H115 is a heavy-duty version of the H115 sensor with a stronger 12.6mm push rod, recommended for applications where vibration is an issue or there is a need for longer travel sensors which are to be mounted horizontally between rod eyes. It remains an affordable, durable, high-accuracy position sensor designed for applications where the sensor would be completely submerged during normal operation. The unit is highly compact and space-efficient, being responsive along almost its entire length. Like all Positek® sensors, the H115 provides a linear output proportional to travel. Each sensor is supplied with the output calibrated to the travel required by the customer, from 5 to 800mm and with full EMC protection built in. The sensor is very robust, the body and push rod being made of 316 stainless steel for long service life and environmental resistance. Overall performance, repeatability and stability are outstanding over a wide temperature range. The sensor is easy to install with mounting options including stainless steel M8 rod eye bearings and body clamps. The push rod can be supplied free or captive with female M8 thread, an M8 rod eye, dome end or magnetic tip. M12 and 1/2" rod eye option available. Captive push rods can be sprung loaded, in either direction, on sensors up to 300mm of travel. The H115 also offers a selection of mechanical and electrical options, environmental sealing is to IP68 10bar/IP69K.

SPECIFICATION

Dimensions

Body diameter	35 mm
Body length (Axial version)	calibrated travel + 168 mm
Body length (Radial version)	calibrated travel + 189 mm
Push rod extension	calibrated travel + 7 mm, OD 12.6 mm

For full mechanical details see drawing H115-11

Power Supply

Output Signal

Independent Linearity

Power Supply	+5V dc nom. ± 0.5V, 10mA typ 20mA max
Output Signal	0.5-4.5V dc ratiometric, Load: 5kΩ min.
Independent Linearity	≤ ± 0.25% FSO @ 20°C - up to 450 mm ≤ ± 0.5% FSO @ 20°C - over 450 mm ≤ ± 0.1% FSO @ 20°C* available upon request.

*Sensors with calibrated travel from 10 mm up to 400 mm.

Temperature Coefficients

Temperature Coefficients	< ± 0.01%/°C Gain & < ± 0.01%FS/°C Offset
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Frequency Response

Resolution

Noise

Intrinsic Safety

Frequency Response	> 10 kHz (-3dB)
Resolution	Infinite
Noise	< 0.02% FSO
Intrinsic Safety	Class I, Zone 0 Ex ia IIC T4 (Ta= -40°C to 80°C) AEx ia IIC T4 (Ta= -40°C to 80°C) AEx ia D IIIC T93°C (Ta = -40°C to +80°C)

Approval only applies to the specified ambient temperature range and atmospheric conditions in the range 0.80 to 1.10 Bar, oxygen ≤ 21%

Sensor Input Parameters

Sensor Input Parameters (without cable)	Ui: 11.4V, Ii: 0.20A, Pi: 0.51W.
(with cable)	Ci: 1.16µF, Li: 50µH Ci: 1.36µF, Li: 710µH with 1km max. cable

Environmental Temperature Limits (Non Icing)

Operating	-40°C to +80°C
Storage	-40°C to +125°C

Sealing

EMC Performance

Vibration

Shock

MTBF

Drawing List

H115-11	Sensor Outline
<i>Drawings, in AutoCAD® dwg or dxf format, available on request.</i>	

Do you need a position sensor to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs - please contact us with your requirements.



For further information please contact:

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Positek, Andoversford Industrial Estate, Cheltenham GL54 4LB. U.K.

H115-17e

1 of 3



H115 RUGGED SUBMERSIBLE STAND-ALONE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

Intrinsically safe equipment is defined as "equipment which is incapable of releasing sufficient electrical or thermal energy under normal or abnormal conditions to cause ignition of a specific hazardous atmosphere mixture in its most easily ignited concentration."

CSA approved to;

- Class I, Zone 0
- Ex ia IIC T4 (Ta = -40°C to +80°C)
- AEx ia IIC T4 (Ta = -40°C to +80°C)
- AEx ia D IIIC T93°C (Ta = -40°C to +80°C)

Designates the sensor as belonging to; Class I, Zone 0: can be used in areas with continuous, long or frequent periods of exposure to hazardous gas or dust.

Gas:

Protection class ia IIC, denotes intrinsically safe for Zones 0, 1 & 2 and IIA, IIB and IIC explosive gases.

Temperature class T4: maximum sensor surface temperature under fault conditions 135°C.

Dust:

T93°C: maximum sensor surface temperature under fault conditions 93°C.

Ambient temperature range extended to -40°C to +80°C.

It is imperative Positek® intrinsically safe sensors be used in conjunction with a galvanic barrier to meet the requirements of the product certification. The Positek G005 Galvanic Isolation Amplifier is purpose made for Positek IS sensors making it the perfect choice. Refer to the G005 datasheet for product specification and output configuration options.

Safety Parameters:-

- Ui: 11.4V, Ii: 0.20A, Pi: 0.51W
- Ci = 1.36µF* Li = 710µH* (with cable)
- Ci = 1.16µF Li = 50µH (without cable)

*Figures for 1km cable where: Ci = 200pF/m & Li = 660nH/m

Sensors can be installed with a maximum of 1000m of cable.

Cable characteristics must not exceed:-

- Capacitance: ≤ 200 pF/m for max. total of: 200 nF.
- Inductance: ≤ 660 nH/m for max. total of: 660 µH

For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

CSA approved sensors suitable for gas (G series) applications, are also available from Positek.

TABLE OF OPTIONS

CALIBRATED TRAVEL: Factory set to any length from 0-5mm to 0-800mm (e.g. 254mm)

ELECTRICAL INTERFACE OPTIONS

The Positek® **G005** Galvanic Isolation Amplifier is available with the following output options;

- Standard: 0.5 - 9.5V or 4 - 20mA.
- Reverse: 9.5 - 0.5V or 20 - 4mA.

CONNECTOR/CABLE OPTIONS

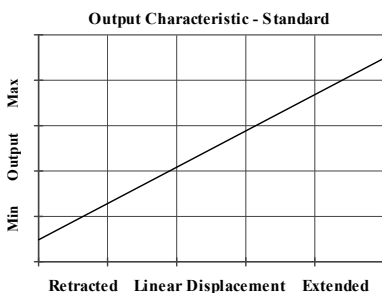
Cable with Pg 7 gland Axial or Radial, IP68 10 Bar
Three core (black jacket) or five core (blue jacket) cable options available.
Cable length >50 cm – please specify length in cm up to 15000 cm max.
We recommend all customers refer to the 3 or 5-Wire Mode Connection page.

MOUNTING OPTIONS

M8 rod eye bearing (radial versions), Body Tube Clamp/s (axial or radial versions). M12 and 1/2" rod eye option available.

PUSH ROD OPTIONS – Retained[†] or Free with M8x1.25 female thread, M8 rod eye bearing or Magnetic tip, Spring loaded - retract or extend, Dome end[#].

- [†] standard, retained with female thread.
- [#] with spring extend.



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Three or Five-Wire Mode Connection FOR INTRINSICALLY SAFE SENSORS IN HAZARDOUS ATMOSPHERES

The aim of this document is to help readers who do not understand what is meant by three or five wire modes of connection between the galvanic isolation amplifier and sensor, and the factors behind them. It is by no means an in-depth technical analysis of the subject.

Whether opting for a pre-wired Positek® Intrinsically Safe sensor or one with a connector, choosing the right mode of connection and cable to suit the application requires careful consideration.

Interconnecting cables are not perfect conductors and offer resistance to current flow, the magnitude of resistance[†] depends on conductors resistivity, which changes with temperature, cross sectional area[‡] and length. If the voltage were to be measured at both ends of a length of wire it would be found they are different, this is known as volts drop. Volts drop changes with current flow and can be calculated using Ohm's law, it should be noted that volts drop occurs in both positive and negative conductors. The effects of volts drop can be reduced by increasing the conductors cross sectional area, this does not however eliminate the effects due to temperature variation. There are instances where large cross-section cables are not practical; for example most standard industrial connectors of the type used for sensors have a maximum conductor capacity of 0.75mm², copper prices and ease of installation are other considerations.

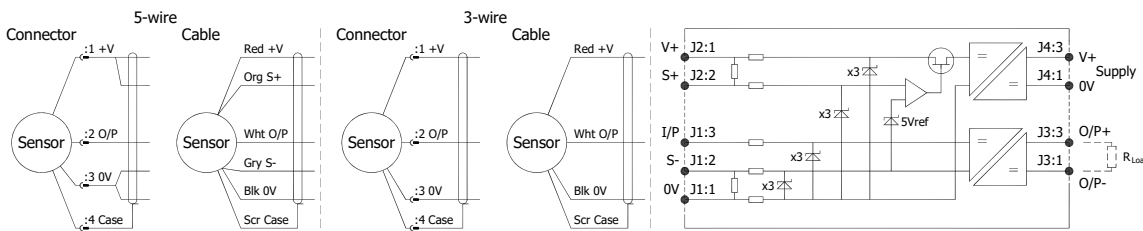
This is important because the effects of volts drop can significantly alter the perceived accuracy of the sensor which is ratiometric i.e. the output signal is directly affected by the voltage across the sensor. Changes in temperature will also be seen as gain variation in the sensor output.

Three wire mode connections are common and are suitable in most cases with short or moderate cable runs. Applications that do not require a high degree of accuracy but have cable runs, say in excess of 10m, volts drop can be reduced by introducing a terminal box close to the sensor and using a larger cross-section cable for a majority of the cable run. Sensors supplied with three core cable are calibrated with the cable fitted which largely eliminates errors due to conductor resistance at room temperature however, as mentioned above, small gain errors due to temperature fluctuations should be expected.

Five wire mode connections have significant benefits as losses in the positive and negative conductors are compensated for by the galvanic isolation amplifier which can 'sense' the voltage across the sensor and dynamically adjust the output voltage so that the voltage across the sensor is correct. The effects of cable resistance and associated temperature coefficients are eliminated allowing for smaller conductors than a three wire connection for the same cable run. The amplifier can compensate for up to 15Ω per conductor with a current flow of 15mA, which is more than adequate for 150m of 0.25 mm² cable, longer lengths will require larger conductors.

For this reason Positek® recommends five wire connections for cable lengths exceeding 10 metres in 0.25 mm² cable to preserve the full accuracy of the sensor.

See illustrations below for examples of connecting a sensor to the galvanic isolation amplifier.



Cable Length (metres)	Up to 150	150 - 300	300 - 450	450 - 600	600 - 900	900 - 1000
Cross Section (mm ²)	0.25	0.5	0.75	1.0	1.5	2.0

The table above shows recommended conductor sizes with respect to cable length for both three and five wire connections, based on copper conductors. Three wire connections will introduce a gain reduction of 5% and a ±1% temperature dependence of gain over the range -40°C to +80°C for the cable temperature. (i.e. about -150 ppm/°C for the maximum lengths shown and less pro rata for shorter lengths.)

It should be noted that the maximum cable length, as specified in the sensor certification, takes **precedence** and **must not** be exceeded.

Positek® sensors are supplied with three core 0.25 mm² cable as standard, however five core 0.25 mm² cable can be supplied on request. The galvanic isolation amplifier is available as;

G005-*** for 'G' and 'H' prefix sensors
X005-*** for 'E', 'M' and 'X' prefix sensors

[†] $R = \rho L/A$ ρ is the resistivity of the conductor (Ωm) L is the length of conductor (m) A is the conductor cross-sectional area (m²).

[‡] It is presumed that direct current flow is uniform across the cross-section of the wire, the galvanic isolation amplifier and sensor are a dc system.

Intrinsically Safe - Dust Atmospheres

H115 Rugged Submersible Stand-Alone Linear Position Sensor

a	b	c	d	e	f	g	h	j
H115	Displacement	A	Connections	Option	Option	Option	Option	Z-code

a Displacement (mm)	Value
Displacement in mm	e.g. 0 - 254 mm 254
b Output	Code
Supply V dc V _s (tolerance)	Output
+5V (4.5 - 5.5V)	0.5 - 4.5V (ratiometric with supply) A
c Connections	Code
Cable Gland - Radial	IP68 10bar - 3-core cable Ixx
	IP68 10bar - 5-core cable IQxx
Cable Gland - Axial	IP68 10bar - 3-core cable Lxx
	IP68 10bar- 5-core cable LQxx
<small>Specify required cable length 'xx' in cm. e.g. L2000 specifies cable gland with 20 m of cable, 50 cm supplied as standard.</small>	
d Body Fittings	Code
None - default	blank
M8 Rod-eye Bearing	Radial body style only N
e Body Clamps	Code
Body Clamps - 1 pair	P
Body Clamps - 2 pairs	P2
f Sprung Push Rod	Code
None - default	blank
Spring Extend	Up to 300mm displacement. R
Spring Retract	Captive push rod only. S
g Push Rod Fittings	Code
None - default	Female Thread M8x1.25x12 deep blank
Dome end	Requires option 'R' T
M8 Rod-eye Bearing	U
Magnetic Tip	WA
h Push Rod Options	Code
Captive - default	Push rod is retained blank
Non-captive	Push rod can depart body V
j Z-code	Code
Calibration to suit G005 - Default	Z000
≤± 0.1% @20°C Independent Linearity displacement between 10mm & 400mm only!	Z650
1/2" Rod eye options available	Z825
M12 Rod eye options available	Z826

Note!

All Intrinsically Safe (IS) sensors must have a Z-code suffix.

IS sensors must be used in conjunction with a Galvanic Isolation Amplifier - See G005 for Output options.

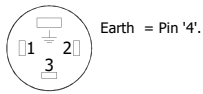
Generic Installation Information

H SERIES SENSORS

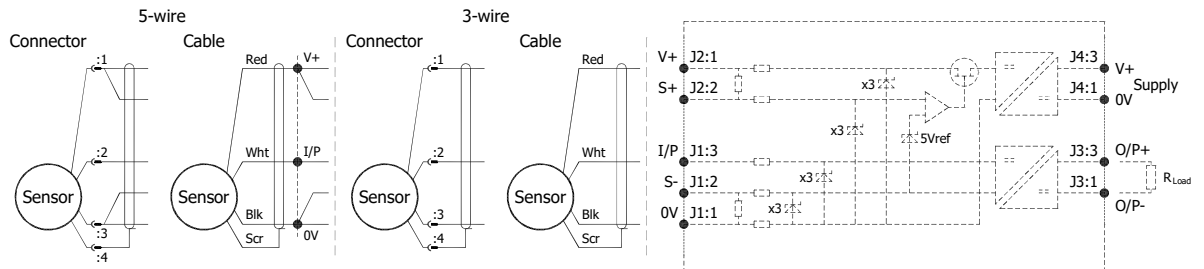
INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR & DUST ATMOSPHERES

CSA Qualified Intrinsically Safe Device Certificate number 13.2588225		Class I, Zone 0 Ex ia IIC T4 (Ta = -40°C to +80°C) AEx ia IIC T4 / Ex ia IIC T4 (Ta = -40°C to +80°C) AEx ia D IIC T93°C (Ta = -40°C to +80°C)	
Electronics Option	Output Description:	Supply Voltage: V _s (tolerance)	Load resistance:
A	0.5 - 4.5V (ratiometric with supply)	+5V (4.5 - 5.5V)	5kΩ min

Connector Pin Layout:
DIN 43650 C



IEC 60947-5-2



Putting Into Service:

The sensor must be used with a galvanic isolation barrier designed to supply the sensor with a nominal 5V and to transmit the sensor output to a safe area. The barrier parameters must not exceed:-

$$\begin{array}{lll}
 U_i = 11.4V & I_i = 0.20A & P_i = 0.51W \\
 C_i = 1.36\mu F^* & L_i = 710\mu H^* & \text{(with maximum length integral cable)} \\
 C_i = 1.16\mu F & L_i = 50\mu H & \text{(without integral cable)}
 \end{array}$$

*Figures for 1km cable where: C_i = 200pF/m & L_i = 660nH/m

The sensor is certified to be used with up to **1000m** of cable, cable characteristics must not exceed:-
 Capacitance: ≤ 200 pF/m for max. total of: 200 nF
 Inductance: ≤ 660 nH/m for max. total of: 660 μH

Use:

The sensor is designed to measure Linear or rotary displacement and provide an analogue output signal.

Assembly and Dismantling:

The unit is not to be serviced or dismantled and re-assembled by the user.

WARNING: Substitution of components may impair intrinsic safety
 AVERTISSEMENT: La substitution de composants peut altérer la sécurité intrinsèque

Maintenance:

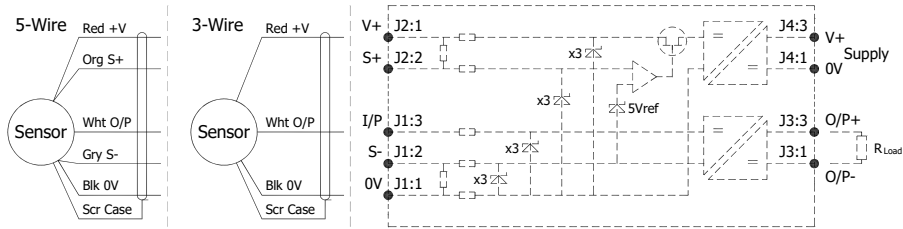
Accumulated dust layer must not exceed a depth of 50mm.

Issue A



Installation Information

H115 SUBMERSIBLE STAND-ALONE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES



Approval only applies to specified ambient temperature range and atmospheric conditions in the range: 0.80 to 1.10 Bar, oxygen \leq 21%.

The H115 is available with the following connections:-

IP68 10Bar Cable gland with cable Axial or Radial Options 'Lxx', 'LQxx' or 'Ixx', 'IQxx'

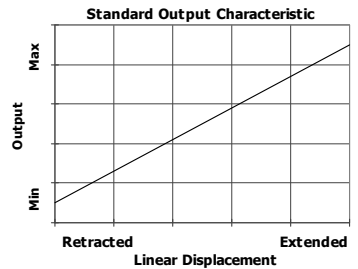
The performance of the sensor may be affected by voltage drops associated with long cable lengths; For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

Cable Up to 150m of 0.2 mm², screened, PUR jacket; 3 core cable 4 mm dia. black, 5 core cable 4.6 mm dia. Blue.

N.b. the free end of the cable must be appropriately terminated. Where the free end is to be terminated in a submerged position adequate sealing must be provided to protect connections.

Mechanical Mounting: Depending on options; Body can be mounted by M8 rod eye (M12 and 1/2" rod eye option available) or by clamping the sensor body - body clamps are available, if not already ordered. Target by M8x1.25 female thread, M8 rod eye or magnetic tip. It is assumed that the sensor and target mounting points share a common earth.

Output Characteristic: Target is extended 7 mm from end of body at start of normal travel. The output increases as the target extends from the sensor body, the calibrated stroke is between 5 mm and 800 mm.



Incorrect Connection Protection levels: Not protected – the sensor is **not** protected against either reverse polarity or over-voltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.