



E118 SHORT STROKE SLIM-LINE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

- Intrinsically safe for Gas and Dust to: Ex II 1GD
- Non-contacting inductive technology to eliminate wear
- Travel set to customer's requirement
- Compact 19 mm diameter body
- High durability and reliability
- High accuracy and stability
- Sealing to IP67

As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek® has the expertise to supply a sensor to suit a wide variety of applications.

intrinsically safe E118 incorporates electronics system EX07 which is ATEX / İECEx / UKEX approved for use in potentially explosive gas/vapour and dust atmospheres. The E118 is designed for a wide range of industrial applications and is ideal for OEMs seeking good sensor performance in situations where a small diameter, short-bodied sensor is required for operation in hazardous areas. The unit is compact and space-efficient, being responsive along almost its entire length, and like all Positek® sensors provides a linear output proportional to travel. Each unit is supplied with the output calibrated to the travel required by the customer, from 2 to 50mm and with full EMC protection built in.

Overall performance, repeatability and stability are outstanding over a wide temperature range.

The sensor has a compact 19 mm diameter stainless steel body, is easy to install and set up. Mounting options include flange, M5 rod eye bearings and body clamps. The plunger can be supplied free or captive, with a female M4 thread, an M5 rod eye, magnetic tip, or spring-loaded with a dome end. The E118 also offers a range of mechanical options, environmental sealing is to IP67.



SPECIFICATION

Dimensions Body diameter: 19 mm Body length dependant on selected calibrated travel and cable/connector orientation:

Body Length (Axial version): Calibrated Travel 2 mm to 10 mm 11 mm to 20 mm	Standard 72.5 mm 82.5 mm	Flange mounted 78 mm 88 mm
21 mm to 30 mm 31 mm to 50 mm	92.5 mm 112.5 mm	98 mm 118 mm
Body Length (Radial version): Calibrated Travel	Standard 91 5mm	Flange mounted

107 mm 101.5 mm 11 mm to 20 mm 21 mm to 30 mm 31 mm to 50 mm 111.5 mm 131.5 mm 117 mm 137 mm

Plunger: Ø 6mm For full mechanical details see drawing E118-11 +5V dc nom. \pm 0.5V, 10mA typ 20mA max 0.5-4.5V dc ratiometric, Load: $5k\Omega$ min. Power Supply Output Signal

Independent Linearity ≤ ± 0.25% FSO @ 20°C \leq ± 0.1% FSO @ 20°C* available upon request.

*Sensors with calibrated travel of 10 mm and above.

< ± 0.01%/°C Gain & < ± 0.01%FS/°C Offset **Temperature Coefficients** > 10 kHz (-3dB) **Frequency Response** Resolution Infinite < 0.02% FSO **Intrinsic Safety**

Ex II 1GD Ex ia IIC T4 Ga (Ta= -40°C to 80°C) Ex ia IIIC T135°C Da (Ta= -40°C to 80°C)

Approval only applies to the specified ambient temperature range and atmospheric conditions in the range 0.80 to 1.10 Bar, oxygen $\le 21\%$

Sensor Input Parameters

Ui: 11.4V, Ii: 0.20A, Pi: 0.51W. Ci: 1.16μF, Li: 50μH Ci: 1.36μF, Li: 860μH with 1km max. cable (connector option/s)

(cable option/s) Ci: 1.36 Environmental Temperature Limits

Operating

-40°C to +80°C -40°C to +125°C Storage

Sealing

EMC Performance Vibration EN 61000-6-2, EN 61000-6-3 IEC 68-2-6: 10 g IEC 68-2-29: 40 g Shock **MTBF** 350,000 hrs 40°C Gf **Drawing List**

Sensor Outline Drawings, in AutoCAD $^{\otimes}$ dwg or dxf format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs please contact us with your requirements.



For further information please contact: www.positek.com sales@positek.com



E118 SHORT STROKE SLIM-LINE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

Intrinsically safe equipment is defined as "equipment which is incapable of releasing sufficient electrical or thermal energy under normal or abnormal conditions to cause ignition of a specific hazardous atmosphere mixture in its most easily ignited concentration.

ATEX / IECEx / UKEX approved to;

Ex II 1GD

Ex ia IIC T4 Ga (Ta= -40°C to 80°C) Ex ia IIIC T135°C Da (Ta= -40°C to 80°C)

Designates the sensor as belonging to; Group II: suitable for all areas except mining, Category 1 GD: can be used in areas with continuous, long or frequent periods of exposure to hazardous gas / vapour (Zones 2 to 0) and dust (Zone 20). Gas / Vapour:

Protection class ia, denotes intrinsically safe for all zones Apparatus group IIC: suitable for IIA, IIB and IIC explosive

Temperature class T4: maximum sensor surface temperature under fault conditions 135°C.

T135°C: maximum sensor surface temperature under fault conditions.

Ambient temperature range extended to -40°C to +80°C. It is imperative Positek® intrinsically safe sensors be used in conjunction with a galvanic barrier to meet the requirements of the product certification. The Positek X005 Galvanic Isolation Amplifier is purpose made for Positek IS sensors making it the perfect choice. Refer to the X005 datasheet for product specification and output configuration options.

Safety Parameters:-

/ Parameters:-Ui: 11.4V, Ii: 0.20A, Pi: 0.51W Ci = 1.36μF* Li = 860μH* (cable option/s) Ci = 1.16μF Li = 50μH (connector option/s)

*Figures for 1km cable where: Ci = 200pF/m & Li = 810nH/m

Sensors can be installed with a maximum of 1000m of cable. Cable characteristics must not exceed:-

Capacitance: ≤ 200 pF/m for max. total of: Inductance: ≤ 810 nH/m for max. total of: 810 µH.

For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

ATEX / IECEx / UKEX approved sensors suitable for gas (X series) and mining (M series) applications, are also available from Positek.

TABLE OF OPTIONS

CALIBRATED TRAVEL: Factory set to any length from 0-2mm to 0-50mm (e.g. 36mm).

ELECTRICAL INTERFACE OPTIONS

The Positek® **X005** Galvanic Isolation Amplifier is available with the

Following output options; Standard: 0.5 - 9.5V or 4 - 20mA. Reverse: 9.5 - 0.5V or 20 - 4mA.

CONNECTOR/CABLE OPTIONS

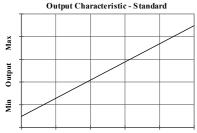
Connector - 4-pole M8 IEC 61076-2-104 Axial/Radial IP67 Cable[†] with M8 gland Axial/Radial IP67

 † Three core (black jacket) or five core (blue jacket) cable options available. Cable length >50 cm - please specify length in cm up to 15000 cm max. We recommend all customers refer to the 3 or 5-Wire Mode Connection

MOUNTING OPTIONS

Flange, Body Tube Clamp (axial or radial versions), M5 rod eye bearings (radial versions only).

PUSH ROD OPTIONS – Retained[†] or Free with M4x0.7 female thread, M5 rod eye bearing or Magnetic tip, Spring loaded with or without Dome end. standard, retained with female thread.



Retracted Linear Displacement Extended





Three or Five-Wire Mode Connection FOR INTRINSICALLY SAFE SENSORS IN HAZARDOUS ATMOSPHERES

The aim of this document is to help readers who do not understand what is meant by three or five wire modes of connection between the galvanic isolation amplifier and sensor, and the factors behind them. It is by no means an in-depth technical analysis of the subject.

Whether opting for a pre-wired Positek® Intrinsically Safe sensor or one with a connector, choosing the right mode of connection and cable to suit the application requires careful consideration.

Interconnecting cables are not perfect conductors and offer resistance to current flow, the magnitude of resistance [†] depends on conductors resistivity, which changes with temperature, cross sectional area [‡] and length. If the voltage were to be measured at both ends of a length of wire it would be found they are different, this is known as volts drop. Volts drop changes with current flow and can be calculated using Ohm's law, it should be noted that volts drop occurs in both positive and negative conductors. The effects of volts drop can be reduced by increasing the conductors cross sectional area, this does not however eliminate the effects due to temperature variation. There are instances where large cross-section cables are not practical; for example most standard industrial connectors of the type used for sensors have a maximum conductor capacity of 0.75mm², copper prices and ease of installation are other considerations.

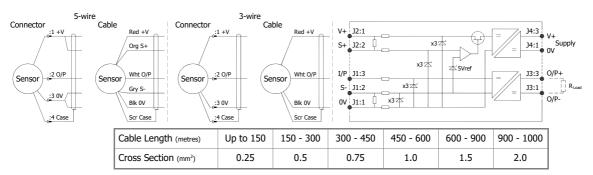
This is important because the effects of volts drop can significantly alter the perceived accuracy of the sensor which is ratiometric i.e. the output signal is directly affected by the voltage across the sensor. Changes in temperature will also be seen as gain variation in the sensor output.

Three wire mode connections are common and are suitable in most cases with short or moderate cable runs. Applications that do not require a high degree of accuracy but have cable runs, say in excess of 10m, volts drop can reduced by introducing a terminal box close to the sensor and using a larger cross-section cable for a majority of the cable run. Sensors supplied with three core cable are calibrated with the cable fitted which largely eliminates errors due to conductor resistance at room temperature however, as mentioned above, small gain errors due to temperature fluctuations should be expected.

Five wire mode connections have significant benefits as losses in the positive and negative conductors are compensated for by the galvanic isolation amplifier which can 'sense' the voltage across the sensor and dynamically adjust the output voltage so that the voltage across the sensor is correct. The effects of cable resistance and associated temperature coefficients are eliminated allowing for smaller conductors than a three wire connection for the same cable run. The amplifier can compensate for up to 15Ω per conductor with a current flow of 15mA, which is more than adequate for 150m of 0.25mm^2 cable, longer lengths will require larger conductors.

For this reason Positek® recommends five wire connections for cable lengths exceeding 10 metres in 0.25 mm² cable to preserve the full accuracy of the sensor.

See illustrations below for examples of connecting a sensor to the galvanic isolation amplifier.



The table above shows recommended conductor sizes with respect to cable length for both three and five wire connections, based on copper conductors. Three wire connections will introduce a gain reduction of 5% and a $\pm 1\%$ temperature dependence of gain over the range -40°C to +80°C for the cable temperature. (i.e. about -150 ppm/°C for the maximum lengths shown and less pro rata for shorter lengths.)

It should be noted that the maximum cable length, as specified in the sensor certification, takes **precedence** and **must not** be exceeded.

Positek® sensors are supplied with three core 0.25 mm² cable as standard, however five core 0.25 mm² cable can be supplied on request. The galvanic isolation amplifier is available as;

G005-*** for `G' and `H' prefix sensors X005-*** for `E', `M' and `X' prefix sensors



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 $^{^{\}dagger}$ R = ρ L/A ρ is the resistivity of the conductor (Ω m) L is the length of conductor (m) A is the conductor cross-sectional area (m^2).

^{*}It is presumed that **d**irect **c**urrent flow is uniform across the cross-section of the wire, the galvanic isolation amplifier and sensor are a dc system.

Intrinsically Safe - Dust Atmospheres

E118 Short Stroke Slim-Line Position Sensor

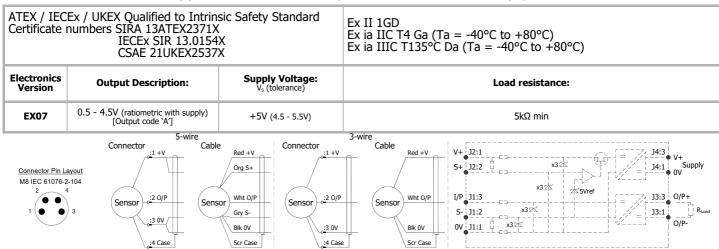


a Displacement (mm)		Value
Displacement in mm	e.g. 0 - 22 mm	22
Displacement in min	cigi o LL iiiii	
b Output		
Supply V dc V_s (tolerance)	Output	Code
+5V (4.5 - 5.5V)	0.5 - 4.5V (ratiometric with supply)	Α
C Connections Cable or C	Connector	Code
Cable Gland - Radial	IP67 metal - 3-core cable	Ixx
- India	IP67 metal - 5-core cable	IQxx
Connector - Axial	IP67 M8 IEC 60176-2-104 metal	J
	pre-wired - 3-core cable	Jxx
Connector - Radial	IP67 M8 IEC 60176-2-104 metal	K
Connector Radia	pre-wired - 3-core cable	Kxx
Cable Gland - Axial	IP67 metal - 3-core cable	Lxx
Cubic Glaria Axiai	IP67 metal - 5-core cable	LQxx
Specify required cable length 'xx' 50 cm supplied as standard.	in cm. e.g. L2000 specifies cable gland with 20 m	of cable,
N.b.! M8 connector option with 5-	-core cable not available.	
d Housing		Code
Standard - default		blank
Flange Mount		N
M5 Rod-eye Bearing	Radial body style only	S
e Body Fittings		Code
None - default		blank
Body Clamps - 1 pair		P
f Sprung Plunger		Code
None - default		blank
Spring Extend	Captive plunger only.	R
g Plunger Fittings		Code
None - default	Female Thread M4x0.7x7 deep	blank
Dome end	Requires option 'R'	Т
M5 Rod-eye Bearing		U
Magnetic Tip		WA
h Plunger Options		Code
Captive - default	Plunger is retained	blank
Non-captive	Plunger can depart body	V
j Z-code		Code
Calibration to suit X005 - Default		
$\leq \pm~0.1\%$ @20°C Independent Linearity displacement between 10mm $\&$ 50mm only!		



Installation Information E118 SHORT STROKE SLIM-LINE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

For certificate number and safety parameters information for product marked EX04, see next page.



Putting Into Service: The sensor must be used with a galvanic isolation barrier designed to supply the sensor with a nominal 5V and to transmit the sensor output to a safe area. The barrier parameters must not exceed:-

 $\begin{array}{lll} \text{Ui} = 11.4V & \text{Ii} = 0.20A & \text{Pi} = 0.51W \\ \text{Ci} = 1.36 \mu \text{F}^* & \text{Li} = 860 \mu \text{H}^* & \text{(Options: Ixx, IQxx, Lxx, LQxx)} & \text{*Figures for 1km cable} \\ \text{Ci} = 1.16 \mu \text{F} & \text{Li} = 50 \mu \text{H} & \text{(Options: J, K)} \\ \end{array}$

The sensor is certified to be used with up to 1000m of cable, cable characteristics must not exceed:-

Capacitance: \leq 200 pF/m or max. total of: 200 nF Inductance: \leq 810 nH/m or max. total of: 810 μ H

Approval only applies to specified ambient temperature range and atmospheric conditions in the range: 0.80 to 1.10 Bar, oxygen ≤ 21%.

The performance of the sensor may be affected by voltage drops associated with long cable lengths; For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

Special Condition for Safe Use:

The apparatus does not meet the 500 V r.m.s dielectric strength test between circuit and frame, in accordance with clause 6.3.13 of IEC 60079-11:2011. This must be taken into consideration on installation.

When using a sensor that has an integral cable in a dust application, the free end of the cable shall be appropriately terminated for the zone of use.

Under certain extreme circumstances, the non-metallic and isolated metal parts incorporated in the enclosure of this equipment may generate an ignition-capable level of electrostatic charge. Therefore the equipment shall not be installed in a location where the external conditions are conducive to the build-up of electrostatic charge on such surfaces. This is particularly important if the equipment is installed in a zone 0 location. In addition, the equipment shall only be cleaned with a damp cloth.

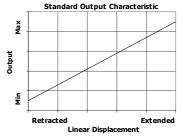
Use: The sensor is designed to measure linear displacement and provide an analogue output signal.

Assembly and Dismantling: The unit is not to be serviced or dismantled and re-assembled by the user.

Maintenance: No maintenance is required.

Mechanical Mounting: Depending on options, body can be mounted by flange, rod eye bearings or clamping the sensor body - body clamps are available, if not already ordered. Plunger mounted by M4x0.7 female thread, rod-eye bearing or magnetic tip.

Output Characteristic: Plunger extended 16 mm * from mounting face at start of normal travel. *Note: where dome end option is fitted add 5 mm. The output increases as the plunger extends from the sensor body, the calibrated stroke is between 2 mm and 50 mm.



Incorrect Connection Protection levels: Not protected – the sensor is **not** protected against either reverse polarity or over-voltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.





Installation Information E118 SHORT STROKE SLIM-LINE LINEAR **POSITION SENSOR** INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

For certificate number and safety parameters information for product marked EX07, see previous page.

ATEX Qualified to Intrinsic Safety Standard Certificate numbers SIRA 00ATEX2076X			Ex II 1GD EEx ia I/IIC T4 (Ta = -40°C to +80°C) Ex ia D 20 T135°C (Ta = -40°C to +80°C)
Electronics	Output Description:	Supply Voltage: V _s (tolerance)	Load resistance:
Version		V _s (tolerance)	Loud resistance.

The barrier parameters must not exceed:-

Ui = 11.4V

 $\begin{array}{ll} \textbf{Ii} = \textbf{0.20A} & \textbf{Pi} = \textbf{0.51W} \\ \textbf{Li} = \textbf{710} \mu \textbf{H*} & \text{(`Lxx' option)} & \text{*Figures for 1km cable} \\ \textbf{Li} = \textbf{50} \mu \textbf{H} & \text{(no cable)} \end{array}$ $Ci = 1.36 \mu F^*$

 $Ci = 1.16 \mu F$

The sensor is certified to be used with up to 1000m of cable, cable characteristics must not exceed:-

Capacitance: \leq 200 pF/m for max. total of: 200 nF Inductance: \leq 660 nH/m for max. total of: 660 μ H

With the exception of the certificate number and safety parameters above, all other notes regarding Putting Into Service, Use, Assembly and Dismantling etc. on previous page apply to sensors marked EX04 or EX07.

