USER'S MANUAL

"IRIS" TILT SWITCH AND CONTROLLER

Serial No._____

- \Box High-Gain Version (±10 degrees)
- \Box Standard Version (±25 degrees)
- \Box Wide-Angle Version (±50 degrees)



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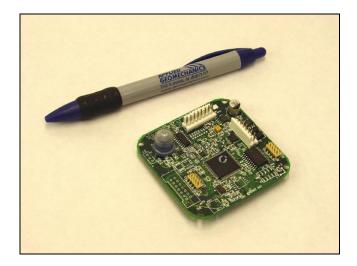
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The *IRIS Tilt Switch and Controller* is a powerful control device that enables you to measure and respond to rotational movements in any direction with reference to the unchanging gravity vector. Use *IRIS* to maintain platform levelness, avoid tipover conditions, prevent out-of-range movement, and for many other control requirements.

IRIS detects angular position with an on-board electrolytic tilt sensor, which has no mechanical moving parts to break or wear out. The standard firmware includes five user-programmable set points for tilts in different directions. When a selected threshold is reached, the circuitry sets the output high on one of the pins in the H3 control connector. Three additional control outputs are available for firmware upgrades in custom applications.

IRIS is also a multi-featured inclinometer, which contributes to its powerful control capabilities. Data sampling rates, which are also the threshold checking rates, are user-selectable, and inclination data in ASCII



format can be continuously output to external devices. Firmware commands include averaging, autozero and other powerful functions. *Call us for details or to place an order!*

	High-Gain Version	Standard Version	Wide-Angle Version	
ANGULAR RANGE	±10 degrees (20 degree span)	±25 degrees (50 degree span)	±50 degrees* (100 deg. span)	
RESOLUTION	0.005 degree	0.012 degree	0.025 degree	
ACCURACY		±1% of full span		
TIME CONSTANT, T	150 msec; c	output is proportional to 1 - e -t/T wher	re <i>t</i> = time in seconds	
NATURAL FREQUENCY	7 Hz	z; available with viscous sensor to fi	Iter vibrations	
TEMPERATURE COEF.	S	oan: +0.03%/ °C, Zero: 10-20 arc see	c/ °C typical	
SAMPLE RATES	User-selectable from 10/second to 1/hour			
DATA STORAGE	512 kB of nonvolatile Flash Memory available as an option			
SERIAL OUTPUT	RS232 or RS422(485), full duplex. Baud rate: 9600 (default), 19200, 28800, 57600, 115200, 230400			
DATA FORMATS	Formats: NMEA XDR, Trimble proprietary, Ashtech compatible, Simple (x, y, temperature, serial number)			
CONTROL OUTPUTS	8 TTL-compatible CMOS control outputs (0-5 VDC): 5 with user-programmable set points, 3 available for custom applications. Each channel can source up to 20 mA, not to exceed 100 mA for all 8 channels.			
POWER REQUIREMENTS	7-28 VDC @ 27 mA, 250 mV peak-to-peak ripple max., reverse polarity and surge protected.			
ENVIRONMENTAL	-40° to +85°C operating and storage; 90% humidity, noncondensing			
CONNECTIONS	Three 60cm (2 ft) cables included: Signal (H1), Power (H2), Control Outputs (H3)			
DIMENSIONS & WEIGHT	67 x 67 x 25mm max. (2.6 x 2.6 x 1.0 inches); 31g (1.1 oz)			

*greater range available

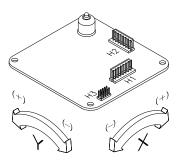
IRIS Tilt Switch Order Numbers					
Version RS232 RS422(485)					
High Gain	98021-03	98021-09			
Standard	98021-01	98021-07			
Wide Angle	98021-02	98021-08			

Accessories & Upgrades	Part No.
Power Kit: 100-240 VAC wall transformer, power cable with connectors	84091
Critically damped sensor to filter vibrations	VISCDAMP
Mounting plate & hardware	84089
512 kB Flash memory upgrade	48543



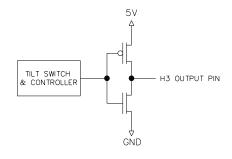
A Full-Featured Inclinometer

IRIS is a versatile biaxial clinometer that measures rotational movement in two orthogonal vertical planes. Serial ASCII data are output as either RS232 or RS422(485) signals for recording by an external terminal or computer. Important features are firmwarecontrolled and user-selectable. These include output data rates and formats, signal averaging, autozero (nulling), and internal data storage (logging). Several output data formats are provided, all of which include X tilt, Y tilt, Temperature and Serial Number information.



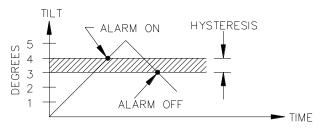
A Powerful Control Device

The firmware on the standard IRIS board has 5 user programmable thresholds. When a tilt measurement is taken, it is compared to each of these thresholds: +Xtilt, -X tilt, +Y tilt, -Y tilt and tilt in any direction. If the measurement exceeds one or more of the thresholds, the corresponding output pin(s) in the H3 connector, are set high (5V), as shown below. If the threshold is not exceeded, the output remains at 0 Volts. The reference angle for the threshold measurement is selected using the autozero command. Threshold checking may be turned off with a single firmware command when it is not needed.



The standard **IRIS** firmware also allows the user to set the *hysteresis* of the control thresholds. The hysteresis is used as follows: After an H3 output pin is set high, it is not set low again until the tilt reading has reached a level that is below the threshold by an amount equal to the hysteresis (see diagram).

IRIS includes 3 additional control output pins in the H3 connector, bringing the total to 8. The 3 additional pins are not active in the regular versions of the product, but may be implemented for your application by custom programming by our engineers. Each of the 8 control outputs is separately programmable. Another custom option is "normally high" control output instead of the standard "normally low" output. With "normally high" controls the voltage level of the H3 pin is 5V until a threshold is reached, at which time it switches to 0V.



In the regular versions of *IRIS* the control pins in connector H3 are all set high for approximately 150 milliseconds on power up, after which they reset to their "normally low" value of 0V until a tilt threshold is detected.

Connector P	inout Tables	

H1 Pin	Function		H2 Pin	Function
1	Power (7-28 VDC)		1	Power (7-28 VDC)
2	Ground		2	Ground
3	Tx (RS232)		3	Ground
4	Rx(RS232)		4	Reserved
5	Tx+(RS422)		5	Reserved
6	Tx-(RS422)		6	Reserved
7	Rx-(RS422)		7	Reserved
8	Rx+(RS422)		8	Reserved

H3 Pin	Function	
1	-X tilt threshold	
2	+X tilt threshold	
3	-Y tilt threshold	
4	+Y tilt threshold	
5	Optional threshold*	
6	Optional threshold*	
7	Optional threshold*	
8	Threshold in any direction	
9	Ground	
10	3.3 VDC output	

Custom firmware only



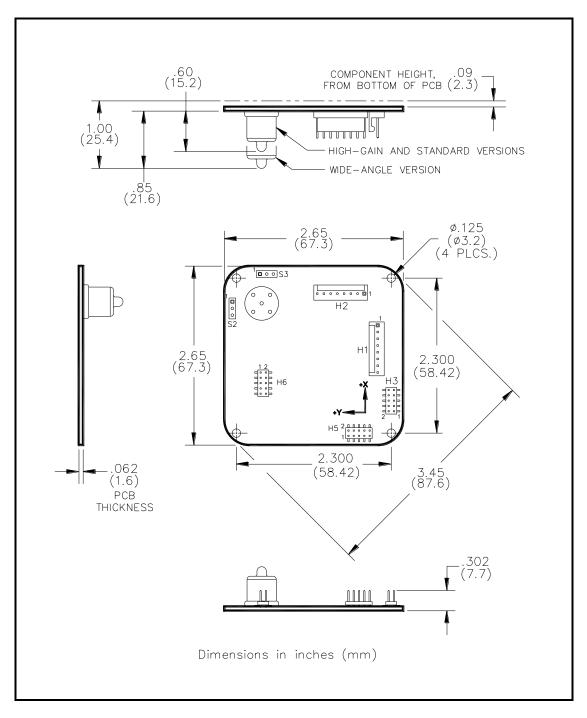


Figure 1. IRIS dimensions

Specifications are subject to change without notice as the result of ongoing development.

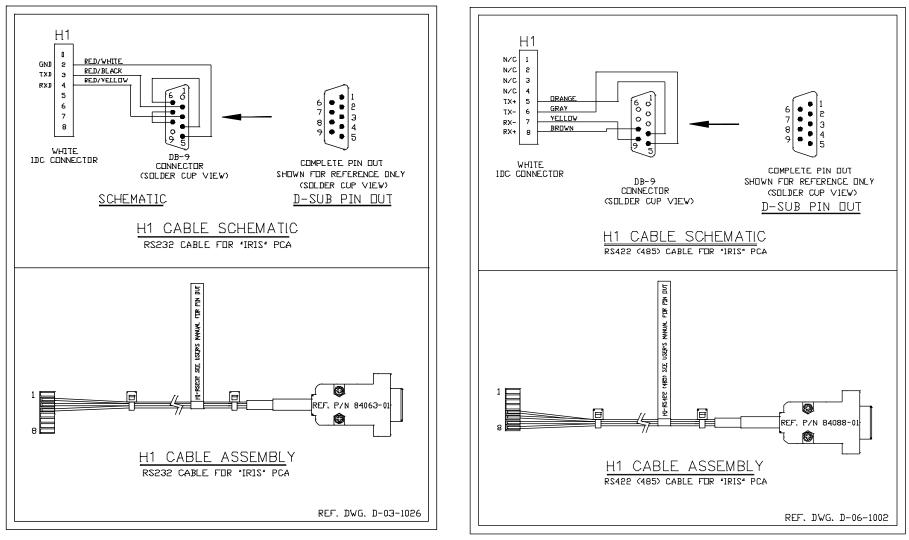




Figure 3



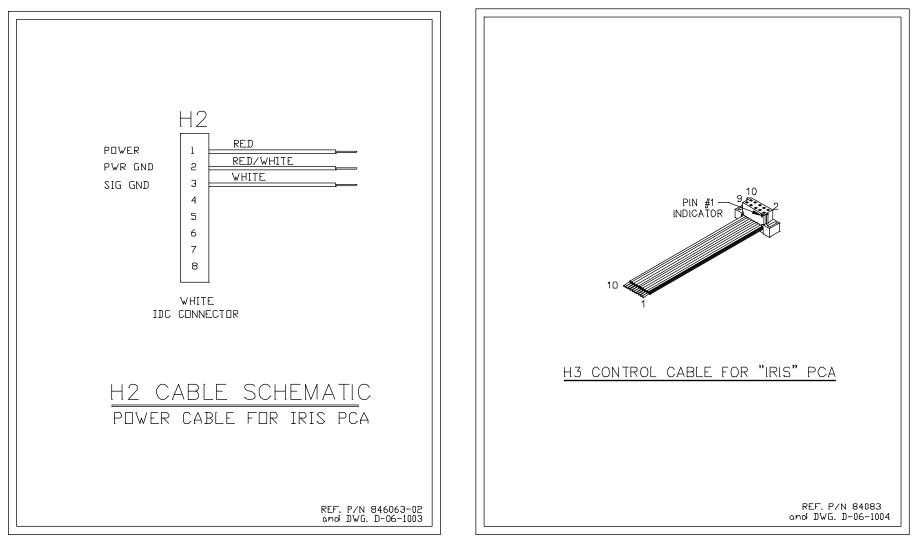




Figure 5

IRIS" Tilt Switch and Controller

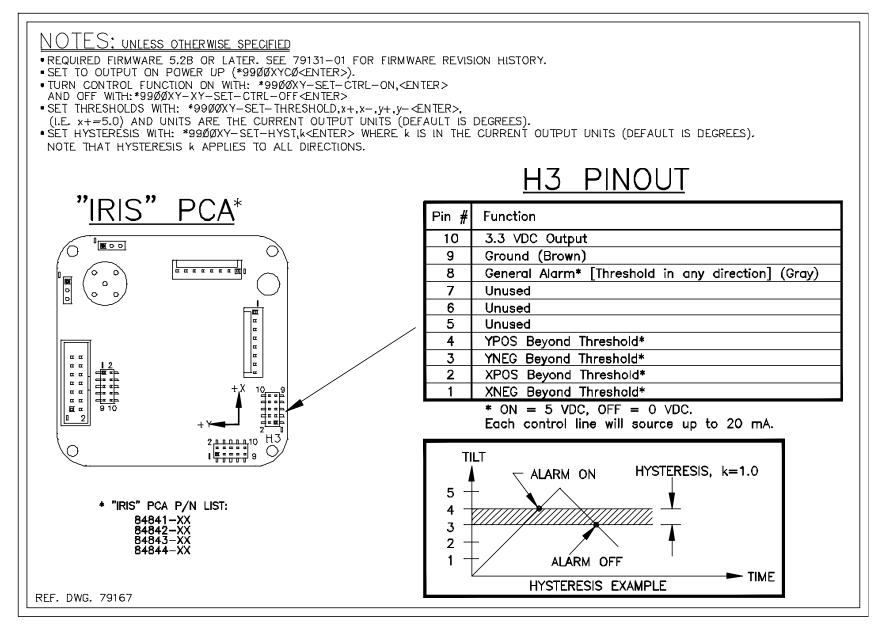


Figure 6



1 Connectors and Pinouts

Your *IRIS* Tilt Switch and Controller uses three connectors on the printed circuit assembly: H1, H2 and H3. Pin assignments for the three connectors are shown in Figures 1-6. We have provided a short cable whip (pigtail) for each of these connectors as part of the normal IRIS product package (assembly 98021-XX). These whips include two serial cables, each terminated with a DB9 connector. One is for RS232 communications, the other for RS422(485). All serial connections are made through H1.

Power for the circuit is supplied using the power and ground pins on H1 or H2. The two grounds on H2 pins 2 and 3 are common on the *IRIS* printed circuit assembly. Pins 4-8 of H2 are reserved for new product features that are not yet implemented. *Do not connect to or short pins 4-8 of H2*.

All control functions are provided through the H3 connector. Pins 1-4 and 8 of H3 are switched outputs. H3 pin 9 (ground) is common with the ground pins in H1 and H2. For control applications we recommend the use of H3 pin 9 as ground to avoid the possibility of ground loops. H3 pins 5-7 are reserved for custom firmware versions. When using the standard firmware, *do not connect to or short pins* 5-7 of H3.

2 Communicating with the *IRIS* Tilt Switch and Controller

The most common way of communicating with the *IRIS* Tilt Switch and Controller is using a terminal emulator program (e.g. Terminal in Windows 3.1 or HyperTerminal in Windows 95 and later). All communication are performed through the send (transmit) and receive wires of the serial port. The default parameters for the serial port are set to no parity, 8 bits and 1 stop bit with no hardware or software flow control. The baud rate is the only parameter that is user-selectable. The default baud rate is 9600. Baud rates up to 230400 are supported.

1.1 Firmware Command Format

The format of commands issued by the host is:

*9900<command><CR><LF>

Valid commands are listed in Section 3.

The input/output processing on the serial port of the IRIS circuit is as follows:

- (1) Input is read until a <CR> or <LF> (carriage return or line feed) is received. (On a PC, this usually means pressing the 'Enter' or 'Return' key.)
- (2) When a line is received, it is parsed to see if it is a command of the device. If it is not, then it is echoed back out, terminated with a $\langle CR \rangle \langle LF \rangle$ and we go back to step (1). All strings that are not commands for the unit are echoed. If the command is for the device, we then go to step (3).
- (3) The command is processed and we return to step (1). All incoming characters are buffered (up to 1000) while the command is being processed. If the command is for ID 99 and echoing of 99



commands is enabled, the command is echoed after the command result is transmitted.

Default output of the MD900-T running firmware version 5 and up is a simple ("SIM") comma-delimited string consisting of X tilt in degrees, Y tilt in degrees, temperature in °C, and the serial number of the device. Optional outputs consist of a Trimble Navigation proprietary ASCII string with X (Roll) and Y (Pitch) tilts in degrees, and two output formats that follow NMEA Standard 0183, version 2.1, October 15, 1995. This standard may be obtained from:

National Marine Electronics Association (NMEA) National Office P.O. Box 3435 New Bern, NC 28564-3435 USA Tel: 919/638-2626 Fax: 919/638-4885

1.2 Firmware Command Summary

The list below summarizes the most important user-accessible firmware commands. Precede these commands with the string *9900. See Appendix A for additional details.

XY	Outputs a single tilt and temperature measurement. The format of the output depends on the setting of the SO command.			
SO-xxx	Selects the output format for the XY command. " <i>xxx</i> " selects format as follows:			
	ASH: Ashtech compatible NMEA format SIM: Simple x,y,t,sn output string (default) XDR: NMEA XDR format TCM: Trimble Navigation proprietary pitch (Y) and roll (X) string BAE: BAE Systems encoded 11-byte string containing a sync packet, x, y, t, SN, and checksum information. Advanced users only—typically for embedded system integration.			
XY-MEMS	Stores tiltmeter readings at selected output rate in nonvolatile memory. (Versions 5.1 and higher)			
XY-MEMD	Downloads data from nonvolatile memory. (Versions 5.1 and higher)			
XY-M1	Sets the tiltmeter to Mode-1 operation.			
XYVR	Displays the sign-on string.			
ID	Sets the ID of units in the daisy chain (not currently implemented).			
XY-TR-PASH-ON	Translates the Paros provided \$PASHS,XDR,P sentences to standard NMEA XDR format.			
XY-TR-PASH-OFF	Turns off translation of \$PASHS,XDR,P sentences.			

XY-EP	Enables power on message.			
XY-SP	Disables power on message.			
XY-EE	Enables echoing of global 99 commands.			
XY-SE	Disables echoing of global 99 commands.			
XY-SET-BAUDRATE, <i>x</i>	Sets baud rate to value of x in bits per second. Selectable values include 9600, 19200, 28800, 57600, 115200 and 230400 baud.			
XY-SET-N-SAMP,x	Sets number of samples that are averaged before a reading is transmitted; x may have any value from 1 to 1000. Changing this value may also change the output rate.			
XY-SET-RSMODE, <i>x</i>	Selects serial output mode: $x = 0$ RS232 $x = 1$ RS485 (RS422)			
XY-AUTOZ	Turns on auto zero function.			
XY-AUTOZOFF	Turns off auto zero function.			
XYCx	Continuously sends XY data where <i>x</i> determines output rate as follows:			
x = 0: x = 1: x = 2: x = 3: x = 4: x = 5: x = 6: x = 7: x = 0A: x = 1A: x = 2A or x = A:	 8-10 outputs per second 4 outputs per second 1 output per second (default) 1 output every 10 seconds 1 output every 60 seconds 1 output every hour 1 output every 12 hours 1 output every 24 hours Averaging of the 8-10 outputs per second data Averaging of the 4 outputs per second data Averaging of the 1 output per second data Once initiated, continuous output remains in effect until turned off with the XYC-OFF command (see below). 			
XYC-OFF	Turns off XYC mode.			
XY-SET-CTRL-ON	Enables control feature.			
XY-SET-CTRL-OFF	Disables control feature.			
XY-SET-CTRLTEST-ON	Sets the control pin high (+5 VDC).			
XY-SET-CTRLTEST-OFF	Sets the control pin low (0 VDC).			



IRIS™ Tilt Switch and Controller

XY-SET-THRESHOLD,x+,x	-,y+,y- Sets the control thresholds. The reference angle for threshold measurement is selected using the XY-AUTOZ command.
XY-SET-HYST,k	Sets the control hysteresis.
XY-DUMP-SETTINGS	Dumps settings of device.
XY-DUMP2	Dumps extended settings of device.

2 Setting the Control Thresholds

The firmware commands for turning the control feature of *IRIS* on and off, and for setting the control thresholds (set points) are summarized in Figure 6 and in Section 1.2. They are described in greater detail in Section 4. The reference angle for each control threshold is the zero angle, as set by the autozero command, XY-AUTOZ. If the unit is not autozeroed, the reference angle is the zero angle set during the instrument's factory calibration.

If you plan to rotate *IRIS* in the X or Y direction only, set the positive and negative X and Y thresholds using the XY-SET-THRESHOLD,x+,x-,y+,y- command. If you need to detect a tilt threshold in any direction (not just the X or Y direction), set the "General Alarm" threshold (H3 pin 8, Figure 6) in the following manner:

Set x + = y + (a positive number) Set x - = y - (a positive or a negative number)

When tilt > x+, pin H3-8 goes high. When tilt < x- and x->0, pin H3-8 goes high.

When $x \le 0$, only the positive threshold is used for the "General Alarm".

Hysteresis (Figure 6) is applied to all thresholds in the same manner. Set the hysteresis using the XY-SET-HYST,k command.



Caution: Always verify that your control thresholds are functioning as intended before using your IRIS Tilt Switch & Controller in critical applications. Jewell Instruments LLC shall not be liable for any direct, indirect, special, incidental or consequential damages!

3 Sample Data Using the XY Command

When you use your IRIS circuit to collect tilt data, the most commonly used command is the XY command, which returns the X and Y tilt angles in degrees and the internal temperature of the MD900-T in °C. The format of the returned data depends on the setting of the SO command. The returned data are averages of a series of readings. The number of samples used in the average is set by the XY-SET-N-SAMP command. The following lines illustrate the format of the data returned by the XY command for the range of possible SO settings:

SO = "ASH." Ashtech compatible NMEA output string which returns the North-South (Y) and East-West (X) tilt angle in degrees and the internal temperature of the MD-900-T in °C:



\$PASHS,XDR,A,004.261,D,N,A,004.280,D,E,C,021.288,C,T-N1346 \$PASHS,XDR,A,004.261,D,N,A,004.280,D,E,C,021.306,C,T-N1346 \$PASHS,XDR,A,004.261,D,N,A,004.280,D,E,C,021.298,C,T-N1346 \$PASHS,XDR,A,004.261,D,N,A,004.280,D,E,C,021.332,C,T-N1346

SO = "SIM" (default). Simple X,Y,T,SN output which returns the X and Y tilt angle in degrees and the internal temperature of the MD-900-T in $^{\circ}$ C:

\$-00.619,000.023,018.910,N0000 \$-00.619,000.023,018.923,N0000 \$-00.620,000.024,018.932,N0000 \$-00.620,000.023,018.951,N0000

SO = "XDR." Standard NMEA XDR output string which returns the North-South (Y) and East-West (X) tilt angle in degrees and the internal temperature of the MD-900-T in °C:

\$YXXDR,A,000.034,D,N,A,-00.625,D,E,C,021.651,C,T-N0000*47 \$YXXDR,A,000.034,D,N,A,-00.624,D,E,C,021.675,C,T-N0000*40 \$YXXDR,A,000.034,D,N,A,-00.624,D,E,C,021.686,C,T-N0000*4C \$YXXDR,A,000.034,D,N,A,-00.625,D,E,C,021.707,C,T-N0000*45

SO = "TCM." Proprietary Trimble Navigation pitch (Y-tilt) and roll (X-tilt) output string which returns the tilt angle in degrees and a checksum:

\$P-00.907R002.186*1C \$P-00.906R002.183*18 \$P-00.908R002.191*15 \$P-00.908R002.191*15 \$P-00.905R002.190*19

SO = "BAE." Advanced users only, using the D711-2A(4X). BAE Systems encoded 11-byte output which returns two synchronization bytes, the X (2 bytes) and Y (2 bytes) tilt angle, the internal temperature of the tiltmeter (2 bytes), the serial number (2 bytes), and a checksum byte:

U^a Ä\$é TæU^a Ä\$ä TáU^a Ä\$ß TÜU^a Ä\$é Tæ

The BAE output string is not clearly decipherable by HyperTerminal, which sometimes hides characters that it has received and cannot understand. Because of this, it is difficult, if not impossible, to interpret data in this format. The above output string shows four outputs taken from HyperTerminal. This encoded output command is typically used to communicate with embedded systems, as they can view raw data and perform fast translations.

The first synchronization byte is 0x55, the second is 0xAA. The X and Y bytes use 0.0000277 angular degrees per LSB, hence the total output range of this output mode is limited to the model D711-2A(4X). The temperature uses 0.004 degrees Celsius per LSB. The serial number is a two byte integer. The checksum byte is the result of ANDing bytes 2-7 with 255.



BAE output mode reduces the total number of characters per output to 11 bytes, while transferring the same data as the SIM output mode, which requires 33 bytes. BAE mode also includes checksum and frame synchronization bytes. Refer to Appendix A, Firmware Commands, to decode the output.

4 Firmware Commands

Valid commands are listed below. Some commands have more than one string to trigger the command. "tt" stands for the target ID (99) and "ss" stands for the source ID (00). Settings stored in nonvolatile memory remain in effect until disabled, even after a power cycle.

```
Outputs a single tilt measurement. The format of the output
XY
       depends on the setting of the SO command.
       Syntax: *ttssXY<CR><LF>
       Error Strings: None.
       Default: N/A
       Persistence: N/A
       Example:
       command: *9900XY<CR><LF>
       response: $YXXDR,A,-00.920,D,N,A,-00.210,D,E,C,030.045,C,T-N1212*57
   _____
      Selects the output format for the XY command. The possible formats
SO
       are:
       -SIM
              $x.x,y.y,t.t,sn<CR><LF>
               | | Serial number
                   | Temperature of tiltmeter
               Y-tilt value in degrees
               X-tilt value in degrees
              Example:
              $-00.920,-00.210,030.045,N1212
       -XDR
              $YXXDR, A, x.x, D, N, A, x.x, D, E, C, x.x, C, T-sn*hh<CR><LF>
                    | | | | Units, M=microradians, D=degrees
                     | | | X (E)-tilt value
                     | | | Data Type, A=Angular
                        | Comment, N for North/South (Y) direction
                      Units, M=microradians, D=degrees,
                      Y (N)-tilt value
                    Data Type, A=Angular
              Example:
              $YXXDR, A, -00.920, D, N, A, -00.210, D, E, C, 030.045, C, T-N1212*57
```



```
-ASH
       $PASHS,XDR,A,x.x,D,N,A,x.x,D,E,C,x.x,C,T-sn<CR><LF>
                    | | Serial number
                                | | | | | Comment, T for temperature
                         | | | | | | Units, C=degrees C
                       | | | | | | Temperature of tiltmeter
                       | | | | | Data Type, C=Temperature
                     | | | | | Comment, E for East/West direction
                     | | | | Units, M=micro
| | | X (E)-tilt value
                                Units, M=microradians, D=degrees
                     | | Data Type, A=Angular
                       | Comment, N for North/South direction
                     Units, M=microradians, D=degrees
                     Y (N)-tilt value
                  Data Type, A=Angular
       Example:
       $PASH, XDR, A, -00.920, D, N, A, -00.210, D, E, C, 030.045, C, T-N1212
-TCM
       $Py.y,Rx.x*hh<CR><LF>
             CheckSum
             Roll= X-tilt value in degrees
         Pitch= Y-tilt value in degrees
       Example:
       $P-00.905R002.190*19
-BAE
  abcdefghijk
   ||||||||Byte 10(k): Checksum of bytes 2-7 ANDed with decimal 255
   ||||||Byte 8-9(i,j): Serial number in hexadecimal format
   |||||Byte 6-7(g,h): Temperature in Deg. C. Bits 14 - 0 = magnitude
   (LSB bit = 0.004 Deg. C.), Bit 15 = sign
   ||||Byte 4-5(e,f): Y Axis Level Data. Bits 14 - 0 = magnitude
               (LSB bit = 0.0000277 degrees), Bit 15 = sign
   ||Byte 2-3(c,d): X Axis Level Data. Bits 14 - 0 = magnitude
                (LSB bit = 0.0000277 degrees), Bit 15 = sign
   |Byte 1(b): 0xAA, 2<sup>nd</sup> Synchronization Byte
  Byte 0(a): 0x55, 1st Synchronization Byte
Syntax: *ttssSO-<output format><CR><LF>
Error Strings:
       ERR XY-SO BAD PARAMETER
               <output format> was invalid.
       ERR XY-SO PARSE ERROR
               Could not parse <output format>.
Default: SIM
Persistence: Setting is stored in nonvolatile memory.
Example:
command: *9900SO-XDR<CR><LF>
response: <none>
```

```
-----
       Stores the tiltmeter readings in simple format (SO-SIM) at selected
XY-MEMS
         output rate in nonvolatile memory.
       Syntax: *ttssXY-MEMS<CR><LF>
       Error Strings: None.
       Default: N/A
       Persistence: Subsequent tiltmeter readings stored in nonvolatile memory
       until memory is full. Maximum of approximately 150 lines of data.
       Example:
       command: *9900XY-MEMS<CR><LF>
       response: <none>
_____
XY-MEMD Downloads the tiltmeter readings in nonvolatile memory to PC.
       Syntax: *ttssXY-MEMD<CR><LF>
       Error Strings: None.
       Default: N/A
       Persistence: Stored tiltmeter readings downloaded at rate of
       1 per second to PC in ASCII comma-delimited string.
       Example:
                *9900XY-MEMD<CR><LF>
       command:
       response: $start:11-11-1997 18:43:09 4/sec
           $000.699,-01.022,025.116,N1028
           $000.699,-01.022,025.116,N1028
           $000.698,-01.021,025.110,N1028
           $000.698,-01.022,025.122,N1028
_____
XY-M1 Sets the operation to Mode 1. This command groups several
       other commands together for convenience. The commands that
       are issued are:
              XY-TR-PASH-ON
              XY-SO-XDR
              XY-SE
              XY-SP
       Syntax: *ttssXY-M1<CR><LF>
       Error Strings: None.
       Default: N/A
       Persistence: Setting is stored in nonvolatile memory.
       Example:
       command: *9900XY-M1<CR><LF>
       response: AGI Model D711-2A(4X) Firmware V2.2 SN-N1212 ID01
```



```
_____
XYVR
      Displays the sign-on string.
       Syntax: *ttssXYVR<CR><LF>
       Error Strings: None.
        Default: N/A
        Persistence: N/A
       Example:
        command: *9900XYVR<CR><LF>
       response: AGI Model D711-2A(4X) Firmware V5.2 SN-N1212 ID01
_____
      This command is not currently supported. Sets the ID of units
ТD
       in the daisy chain. The first device in the serial chain sets its ID to the source ID plus one (ss+1), and then outputs a the
        ID command to the next device with the source ID set to its new
        ID. The target ID of this command must be 99.
        Syntax: *99ssID<CR><LF>
       Error Strings: None.
        Default: 01
        Persistence: Setting is stored in nonvolatile memory.
        Example:
       command: *9900ID<CR><LF>
       response: *9901ID<CR><LF>
_____
XY-TR-PASH-ON Translates the Paros provided $PASHS,XDR,P sentences to
               standard NMEA XDR format. An example input PASH string would
               be:
$PASHS,XDR,P,1.000123,B,SN123,C,22.12,C,SN123,H,32.11,P,SN123<CR><LF>
        The translated string would then be:
$WIXDR, P, 1.000123, B, SN123, C, 22.12, C, SN123, H, 32.11, P, SN123*hh<CR><LF>
        Syntax: *ttssXY-TR-PASH-ON<CR><LF>
        Error Strings: None.
        Default: Off.
        Persistence: Setting is stored in nonvolatile memory.
        Example:
        command: *9900XY-TR-PASH-ON<CR><LF>
        response: <none>
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IRIS™ Tilt Switch and Controller

_____ XY-TR-PASH-OFF Turns off translation of \$PASHS, XDR, P sentences. Syntax: *ttssXY-TR-PASH-OFF<CR><LF> Error Strings: None. Default: N/A Persistence: Setting is stored in nonvolatile memory. Example: command: *9900XY-TR-PASH-OFF<CR><LF> response: <none> _____ XY-EP Enables power on message. Power on message is: AGI Tiltmeter Firmware V5.2 SN-N1212 ID01 Where V5.2 is the firmware version, SN-N1212 is the serial number of the device and ID01 is the target's ID. Syntax: *ttssXY-EP<CR><LF> Error Strings: None. Default: On. Persistence: Setting is stored in nonvolatile memory. Example: command: *0100XY-EP<CR><LF> response: <none> -----XY-SP Disables power on message. Syntax: *ttssXY-SP<CR><LF> Error Strings: None. Default: N/A Persistence: Setting is stored in nonvolatile memory. Example: command: *9900TR-SP<CR><LF>
response: <none> _____ XY-EE Enables echoing of global 99 commands. If the unit receives a command for ID 99, then the unit will respond to the command and echo the command when it is done. Syntax: *ttssXY-EE<CR><LF> Error Strings: None. Default: On. Persistence: Setting is stored in nonvolatile memory. Example: command: *0100XY-EE<CR><LF> response: <none>



Disables echoing of global 99 commands. If the unit receives a command for ID 99, then the unit will respond, but the XY-SE unit will NOT echo the command when it is done. Syntax: *ttssXY-SE<CR><LF> Error Strings: None. Default: N/A Persistence: Setting is stored in nonvolatile memory. Example: command: *0100XY-SE<CR><LF> response: <none> -----Changes communications baud rate. Maximum supported baud XY-SET-BAUDRATE, x rate is 57,600 baud. The parameter x is an integer with up to six places, defining the baud rate as follows: 9600 = 9600 baud 19200 = 19200 baud 28800 = 28800 baud 57600 = 57600 baud 115200 = 115200 baud 230400 = 230400 baud Syntax: *ttssXY-SET-BAUDRATE, x<CR><LF> Error Strings: ERR XY-SET-BAUDRATE, x PARSE ERROR. Default: 9600 Persistence: Setting is stored in nonvolatile memory. Example: command: *9900XY-SET-BAUDRATE, 57600<CR><LF> response: <none> -----Sets the number of samples that are averaged before a reading XY-SET-N-SAMP, x is transmitted. The parameter x is an integer between 1 and 1000 equal to the number of samples that are averaged. Syntax: *ttssXY-SET-N-SAMP, x<CR><LF> Error Strings: None. Default: Depends on data output rate, as specified by the XYCx command. The default numbers of samples averaged for each data rate are: XYCO: 28 XYC1: 100 XYC2: 460 XYC3: 500 XYC4: 500 XYC5: 500 XYC6: 500 XYC7: 500 If the number of samples specified exceeds the number listed above for XYCO, XYC1 or XYC2, the microprocessor reduces the data output rate

until it has enough time to collect and average all of the samples.

Persistence: Once initiated, the same averaging remains in effect even with power cycle. (Setting is stored in nonvolatile memory.) Can be changed by reissuing the command with a different value for x, or by changing the output rate with the XYCx command. Example: command: *9900XY-SET-N-SAMP,250<CR><LF> response: <none> ______ XY-SET-RSMODE, x Sets output protocol to RS232 or RS485(RS422), as follows: x = 0: RS232x = 1: RS485 (RS422) Syntax: *ttss XY-SET-RSMODE, x<CR><LF> Error Strings: None. Default: Set in factory to customer specification. Persistence: Once initiated, remains in effect even with power cycle. (Setting is stored in nonvolatile memory.) Example: command: *9900XY-SET-RSMODE, O<CR><LF> response: <none> **CAUTION:** If you change the output protocol, you will no longer be able to communicate with the tiltmeter unless you have the correct interconnect cable. _____ Turns autozero function on, causing tiltmeter to subtract current X XY-AUTOZ and Y readings from all subsequent X and Y readings. Syntax: *ttssXY-AUTOZ <CR><LF> Error Strings: None. Default: Off. Persistence: Setting is stored in nonvolatile memory. Example: command: *9900XY-AUTOZ<CR><LF> response: <none> _____ XY-AUTOZOFF Turns autozero function off, causing tiltmeter to display non-biased (unshifted) position readings. Syntax: *ttssXY-AUTOZ-OFF<CR><LF> Error Strings: None. Default: Off. Persistence: Setting is stored in nonvolatile memory. Example: command: *9900XY-AUTOZ-OFF<CR><LF> response: <none>

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- XYCx Continuously sends XY data even after power has been turned off and then on again. Timing is determined by the microprocessor's crystal and is approximate. The parameter x is an integer between 1 and 7, the letter A, or 0A, 1A, or 2A.

An A indicates the use of the moving average function, in which the moving average of the data is output. When the moving average function is used, the first output is delayed until the first n readings have been taken, where n is the number of readings to be averaged. After that, the outputs occur at the same rate as the readings. For example, the command XYC2A outputs the moving average of the same data that would be output if the user issued the command XYC2. Since XYC2 outputs data once per second, XYC2A also outputs once per second. However, the first output occurs after a four-second delay, in which the first four readings (at a rate of 1 per second) are averaged. The second output is the average of readings 2-5, the third output is the average of readings 3-6, and so on, creating an output rate equal to that of XYC2.

The parameter x determines rate of continuous output as follows:

x = 0: 8-10 per second 1: 4 per second 2: 1 per second 3: 1 every 10 seconds 4: 1 every 60 seconds 5: 1 every 60 minutes 6: 1 every 12 hours 7: 1 every 24 hours 0A: Average of 8-10 outputs/sec data. 10 readings are averaged. 1A: Average of 4 outputs/second data. 4 readings are averaged. 2A or A: Average of 1 output/second data. 4 readings are averaged.

Syntax: *ttssXYCx<CR><LF>

Error Strings: None.

Default: Off.

XYC-OFF Turns off XYC mode.

Persistence: Once initiated, continuous output remains in effect even with power cycle. (Setting is stored in nonvolatile memory.) Must be turned off using the XYC-OFF command (see below).

Example (with SO="SIM"): command: *9900XYC1<CR><LF> response: \$-00.699,000.070,020.290,N0000 \$-00.699,000.071,020.309,N0000 \$-00.699,000.071,020.313,N0000 \$-00.699,000.071,020.330,N0000 \$-00.699,000.071,020.348,N0000 \$-00.700,000.070,020.360,N0000

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Syntax: *ttssXYC-OFF<CR><LF>
Error Strings: None.
Default: N/A.
Persistence: Setting is stored in nonvolatile memory.
Example:
command: *0100XYC-OFF<CR><LF>
response: *0100XYC-OFF<CR><LF>

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               Enables control feature. If the tilt exceeds either threshold
XY-SET-CTRL-ON
                in any direction, the control pin will go high (+5 VDC) until
                 the tilt falls below the positive threshold value minus the
                 hysteresis value, or falls above the negative threshold value
                 plus the hysteresis value.
       Syntax: *ttssXY-SET-CTRL-ON<CR><LF>
       Error Strings: None.
       Default: On.
       Persistence: Setting is stored in nonvolatile memory.
       Example:
       command: *9900XY-SET-CTRL-ON<CR><LF>
       response: <none>
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XY-SET-CTRL-OFF
                  Disables control feature. The control pin will remain at
                   ground potential (0 VDC) unless the user issues the command
                   XY-SET-CTRLTEST-ON or turns the control feature on again by
                   issuing the command XY-SET-CTRL-ON.
       Syntax: *ttssXY-SET-CTRL-OFF<CR><LF>
       Error Strings: None.
       Default: On.
       Persistence: Setting is stored in nonvolatile memory.
       Example:
       command: *9900XY-SET-CTRL-OFF<CR><LF>
       response: <none>
XY-SET-CTRLTEST-ON Sets the control pin high (+5 VDC), regardless of whether
                  control feature is on or off. Convenient for testing
                  control functionality regardless of tilt.
       Syntax: *ttssXY-SET-CTRLTEST-ON<CR><LF>
       Error Strings: None.
       Default: Off.
       Persistence: Control pin stays high until the user issues the command
       XY-SET-CTRLTEST-OFF or disconnects power.
       Example:
command: *9900XY-SET-CTRLTEST-ON<CR><LF>
       response: <none>
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XY-SET-CTRLTEST-OFF Sets the control pin low (0 VDC). If the control feature is on and the tilt falls above the positive threshold value
                      minus the hysteresis value, or falls below the negative
                      threshold value plus the hysteresis value, the control pin
                      may go high again immediately. XY-SET-CTRL-OFF turns off
                      the control feature altogether.
        Syntax: *ttssXY-SET-CTRLTEST-OFF<CR><LF>
        Error Strings: None.
        Default: Off.
        Persistence: None. If the control feature is on and the tilt exceeds
        the hysteresis value, the control pin may go high again immediately.
        Example:
        command: *9900XY-SET-CTRLTEST-OFF<CR><LF>
        response: <none>
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XY-SET-THRESHOLD, x+, x-, y+, y- Sets the control thresholds. The parameter x+ is
                               the positive threshold for the x axis in the
                               current output units (default is degrees), and so
                               on for parameters x-, y+, and y-. If the tilt
                               exceeds either threshold on either axis, and the
                               control feature is on, the control pin goes high (+5 \text{ VDC}) until the tilt falls below the positive
                                threshold value minus the hysteresis value, or
                                falls above the negative threshold value plus the
                               hysteresis value.
        Syntax: *ttssXY-SET-THRESHOLD, x+, x-, y+, y-<CR><LF>
        Error Strings: ERR XY-SET-THRESHOLD PARSE ERROR.
        Default:
                    x + = 1
                    x - = -1
                    y+ = 1
                    y - = -1
        Persistence: Setting is stored in nonvolatile memory.
        Example:
        command:
                  *9900XY-SET-THRESHOLD, 5, -3.244, 4.0, 0<CR><LF>
        response: <none>
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                                 Sets the control hysteresis, where the parameter x is the
XY-SET-HYST, x
                                 hysteresis value in the current output units (default is
                                 degrees). If the tilt exceeds either threshold on either
                                 axis, and the control feature is on, the control pin remains
                                 high (+5 VDC) until the tilt falls below the positive
                                 threshold value minus the hysteresis value, or falls above the
                                 negative threshold value plus the hysteresis value.
               Syntax: *ttssXY-SET-HYST, x<CR><LF>
               Error Strings: ERR XY-SET-HYST PARSE ERROR.
               Default: 0
               Persistence: Setting is stored in nonvolatile memory.
               Example:
command: *9900XY-SET-HYST,0.5<CR><LF>
               response: <none>
 -----
XY-DUMP-SETTINGS Dumps settings of device.
               Syntax: *ttssXY-DUMP-SETTINGS<CR><LF>
               Error Strings: None.
               Default: N/A
               Persistence: N/A
              Example:
               command: *9900XY-DUMP-SETTINGS
              response:
APPLIED GEOMECHANICS Tiltmeter Firmware V5.0 SN-N2144 ID01
01: Vbias= 2047.00000000 2047.00000000 NaN

      01:
      Vbias=
      2047.00000000
      2047.00000000
      NaN

      01:
      Vgain=
      0.005000000
      0.005000000
      0.000610350
      0.000610350

      01:
      Vmin:
      -2.50
      2.50
      2.50
      0.00000
      0.00000
      0.00000

      01:
      Vmax:
      2.50
      2.50
      2.50
      0.00000
      0.00000
      0.00000
      0.00000

      01:
      a0=
      0.00000
      0.00000
      0.00000
      0.00000
      0.00000
      0.00000

      01:
      a1=
      0.00000
      0.00000
      0.00000
      0.00000
      0.00000
      0.00000

      01:
      a2=
      0.00000
      0.00000
      0.00000
      0.00000
      0.00000
      0.00000

      01:
      a3=
      0.00000
      0.00000
      0.00000
      0.00000
      0.00000
      0.00000

      01:
      Tcoef 0:
      Ks=
      0.0003
      Kz=
      0
      Tcal=
      25

      01:
      N
      SAMP=1000
      Xzero=
      0.00
      Vzero=
      0.00

01: N SAMP=1000 Xzero= 0.00 Yzero= 0.00
01: TR-PASH-OFF E99-ON SO-NMEA-SIM XY-EP 9600 baud FV-
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IRIS" Tilt Switch and Controller

-----XY-DUMP2 Dumps extended settings of device. Syntax: *ttssXY-DUMP2<CR><LF> Error Strings: None. Default: N/A Persistence: N/A Example: command: *9900XY-DUMP2 response: 01: TBias: 8.95 Above 0.00(KZMinTemp): kz[0]=0, kz[1]=0.0011Below 0.00(KZMinTemp): kz[2]=0, kz[3]=0.0011 01: ADCDelay: 310 01: PCA Model: 84833-13 01: Firmware Version: 5.10 Rev D 01: X Ch Gain= 1.0000, Y Ch Gain= 1.0000, Temperature Gain= 1.0000 01: Output Mode: Degrees 01: Using RS232 01: Real Time Clock: Not Installed 01: External Flash Capacity: 0 Bytes(Not Installed) 01: Relay Thresholds: 01: Xpositive=1.0000 Xnegative=-1.0000 01: Ypositive=1.0000 Ynegative=-1.0000 01: Calibration method: Dynamic 01: Positive Limit=1.5000 Negative Limit=-1.5000 01: Calibration Points:041 X: Disabled Y: Enabled 01: Uniaxial (x2) Sensor Type (2) 01: ADC Channels: Two

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Revision Record

REV.	PAGE NOS.	ECN NO.	DESCRIPTION OF CHANGE	DATE
В	ALL	25649	"Jewell" was "Applied Geomechanics" Added page 19 for revision record	8/19/13

